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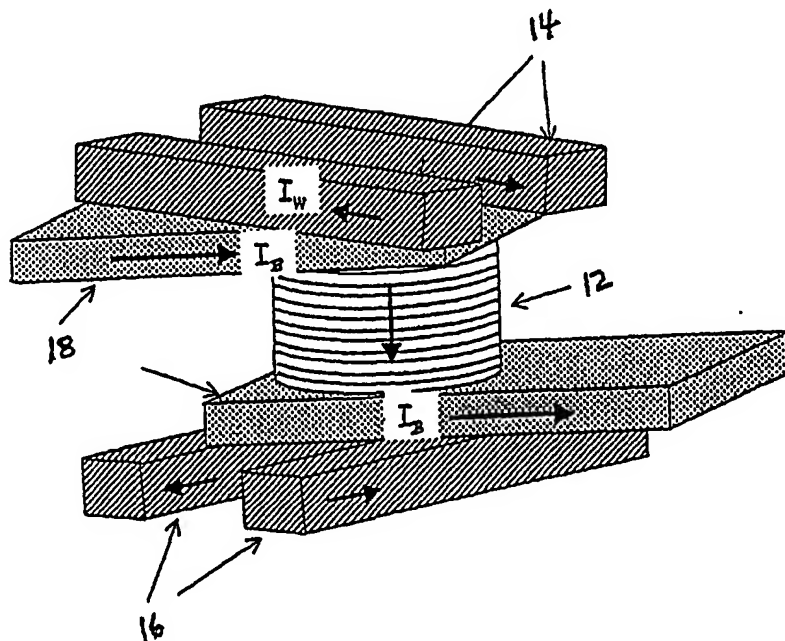
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(54) Title: MAGNETIC DEVICE AND METHOD OF FORMING SAME



(57) Abstract

A device including a magnetic material having a magnetization configuration that is circular in a plane, and a word line for producing a magnetic field in the plane, the magnetic field being radial with respect to a point in the plane and within the circular magnetization configuration.

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## TITLE

MAGNETIC DEVICE AND METHOD OF FORMING SAME

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## CROSS REFERENCE TO RELATED APPLICATIONS

Not Applicable.

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DEVELOPMENT

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invention.

## BACKGROUND OF THE INVENTION

20 Field of the Invention

The present invention is directed generally to a  
magnetic device and, more particularly, to a magnetic device  
that may be used for memory and logic circuits, and a method  
of forming such a device.

25 Description of the Background

Magnetic devices, such as magnetic memory devices, can

5 be generally divided into two types of operation modes in terms of magnetization configurations in the device. Those types are linear and circular.

In linear devices, magnetization in a magnetic element is essentially linearly aligned. Examples of such devices  
10 include spin valve devices, pseudo-spin valve devices, and synthetic anti-ferromagnetic biased magnetic tunneling junction devices. One problem with linear operation is that the magnetization is discontinuous at the ends of the element. The ends introduce many kinds of end domains, yield  
15 variations in the switching processes, and yield variations of the switching field. As a result, linear devices are often unreliable in their operation.

Circular devices are typically solid circles (discs) or annular shaped elements (rings). The circular geometry  
20 results in a circular magnetization configuration and, therefore, the end domains are eliminated. The circular domain configurations are well defined and stable. In conventional thought, a circular magnetization configuration can be reversed with a circular magnetic field with an  
25 opposite polarity. In practice, however, using a circular magnetic field to reverse the polarity of the magnetization circulation in a circular magnetic device often generates incomplete reversal, leaving residual magnetic domains in the device.

5       Therefore, the need exists for a magnetic device that does not suffer from unreliability problems associated with linear devices, and one in which the state can be reliably changed without incomplete reversals typically associated with circular devices.

#### 10   BRIEF SUMMARY OF THE INVENTION

      The present invention is directed to a device including a magnetic material having a magnetization configuration that is circular in a plane, and a word line for producing a magnetic field in the plane, the magnetic field being radial  
15 with respect to a point in the plane and within the circular magnetization configuration. The device may be, for example, a memory device or a logic device, such as a transistor.

      The present invention solves problems experienced with the prior art because it provides for a well defined and  
20 stable state, and its state can be easily and completely changed when so desired. In addition, when embodied as a memory device, it does not need to be refreshed (unlike DRAM) and it requires very low current (unlike SRAM). When embodied as a logic circuit, the present invention does not  
25 require input signals to be maintained in order maintain the proper output signal. Those and other advantages and benefits of the present invention will become apparent from the description of the preferred embodiments hereinbelow.

## 5 BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWING

For the present invention to be clearly understood and readily practiced, the present invention will be described in conjunction with the following figures, wherein:

FIG. 1 is a perspective view of a memory device  
10 according to the present invention;

FIG. 2 is a top plan view of the memory device in FIG.  
1;

FIGS. 3 and 4 are perspective views of a memory element  
of the present invention;

15 FIG. 5 is a cross-sectional view of a memory device  
according to the present invention;

FIG. 6 is a magnetic field vector diagram of a radial  
magnetic field generated by the word line current in the  
memory device;

20 FIG. 7 illustrates parallel and anti-parallel  
magnetization configuration;

FIG. 8 is a graph illustrating resistance versus bit  
line current when switching hard and soft sets in the memory  
device;

25 FIG. 9 is a schematic illustrating a switching  
operation;

FIGS. 10, 11, and 12 are timing diagrams illustrating a  
read process;

FIG. 13 is a graph illustrating resistance versus bit

5 line current during a read operation;

FIG. 14 is timing diagrams for a write operation;

FIG. 15 is a graph illustrating resistance versus bit  
line current for various word line current values;

FIGS. 16-18 illustrate data integrity of non-accessed  
10 memory elements during a write operation to an adjacent  
memory element;

FIG. 19 is a perspective view of another embodiment of a  
memory device according to the present invention;

FIG. 20 is a cross-sectional view of the memory device  
15 illustrated in FIG. 19;

FIG. 21 is a cross-sectional view of a memory device  
wherein the wordlines are offset from center;

FIG. 22 is a magnetic vector diagram of a radial  
magnetic field generated by the memory device of FIG. 21;

FIGS. 23 and 24 are top plan views of memory device  
20 including multiple memory elements;

FIG. 25 is a cross-sectional view of the memory device  
of FIG. 23;

FIG. 26 is a cross-sectional view of a stacked memory  
25 device;

FIG. 27 is a top plan view of another embodiment of the  
memory device;

FIG. 28 is a perspective view of a magnetic tunneling  
junction memory device according to the present invention;

5        FIG. 29 is a cross-sectional view of the memory device of FIG. 28;

      FIG. 30 is a graph illustrating resistance versus bit line current at several word line current magnitudes for switching the memory device of FIG. 28;

10       FIG. 31 is a combination perspective view and circuit schematic illustrating one embodiment of the present invention as a transistor;

      FIG. 32 is a combination perspective view and circuit schematic illustrating one embodiment of the present  
15 invention as an inverter;

      FIG 33 is a plan view of another embodiment of the memory element;

      FIG. 34 is a cross-sectional view of another embodiment of the bit line; and

20       FIGS. 35-43 are cross-sectional views of a fabrication of a memory device according to the present invention.

#### DETAILED DESCRIPTION OF THE INVENTION

      It is to be understood that the figures and descriptions of the present invention have been simplified to illustrate  
25 elements that are relevant for a clear understanding of the present invention, while eliminating, for purposes of clarity, other elements. Those of ordinary skill in the art will recognize that other elements may be desirable. However, because such elements are known in the art, and



5 because they do not facilitate a better understanding of the present invention, a discussion of such elements is not provided herein. Most of the discussion of the present invention will focus on the use of the present invention as a memory device, although the present invention has other  
10 applications, such as logic devices.

Advantages of the present invention may be realized with a number of structures and technologies, such as doped silicon substrate, silicon-on-insulator, silicon-on-sapphire, and thin film. The term "substrate", as used herein, refers  
15 to a structure that is often the lowest layer of semiconductor material in a wafer or die. In some technologies, however, the substrate is not a semiconductor material and may be, for example, an insulator. A substrate will often include one or more layers or structures formed  
20 thereon and/or therein. The substrate will often also include one or more active or operable portions of a device.

Fig. 1 is a perspective view of one embodiment of a memory device 10 according to the present invention. The  
25 present invention provides for a well-defined, stable, circular magnetization configuration and for reliable reversal of the magnetization configuration. The memory device 10 is a circular domain magnetic memory device and includes a memory element 12, first and second pairs of

5 wordlines 14, 16, and a bit line 18. The memory element 12 is an example of a current-perpendicular-to-plane device ("CPP"), because current through the bit line 18 flows perpendicular to the planes in which the magnetization exist in the memory element 12. As a result, the current through  
10 the bit line 18 can control the magnetization configuration in the memory element 12.

The memory element 12 may be a multilayer stack of magnetic rings or disks. The memory element 12 exhibits a magneto-resistive effect that varies with the relative  
15 polarities of the magnetization configuration in the rings or disks in the stack. The memory element 12 is discussed in more detail hereinbelow with respect to FIG. 3.

The word line pairs 14, 16, or "paired word lines", generate a magnetic field that affects the memory element 12  
20 and is used for both writing to and reading from the memory element 12. In the illustrated embodiment, wordline pairs 14, 16 are orthogonal to each other, with the first wordline pair 14 being above the memory element 12 and the second wordline pair being below the memory element 12. Current in  
25 the wordlines forming the word line pairs 14, 16 flows in opposite directions, as indicated by arrows on the wordlines.

The wordlines 14, 16 may have widths and thicknesses that are the smallest feature size of the fabrication process. The wordlines may be made of a metal such as aluminum or

5 copper. Less than two pair of wordlines 14, 16 may be used.

For example, as described hereinbelow, two wordlines, one above and one below the memory element 12 may be used. Also, in certain circumstances, a single wordline may be used.

The bit line 18 carries current through one or more  
10 memory elements 12. In the described embodiment, the bit line 18 may be used for both writing to and reading from the memory element 12. Current may flow through the bit line 18 in either direction. The bit line 18 may be made to the same dimensions and of the same materials as the wordlines 14, 16.

15 The bit line 18 may be embodied as separate lines, as described hereinbelow with respect to FIGS. 28-30. For example, one line may pass through holes in the layers forming the memory element 12 and be electrically insulated therefrom, and another line may be electrically connected to  
20 the layers forming the memory element 12. In that example, the first line may be used to induce a circular magnetic field on the memory element 12, and the second line used to measure a change in resistance of the memory element 12, as described in more detail hereinbelow. In the illustrated  
25 embodiment, the bit line 18 includes a line through holes in the layers forming the memory element 12 and electrically insulated therefrom, and is also electrically connected to the layers forming the memory element 12. In that embodiment, the line through the hole and the layers forming the memory

5 element are electrically connected in parallel, sharing common points at each end of the memory element 12 (as illustrated in FIGS. 25 and 26).

FIG. 2 is a top plan view of the memory device 10 illustrated in FIG. 1 and more clearly shows the orthogonal  
10 orientation of the wordline pairs 14, 16.

FIG. 3 is a perspective view of one embodiment of the memory element 12. The memory element 12 may take many forms, as discussed hereinbelow. In the illustrated embodiment, the memory element 12 includes lower moment  
15 magnetic layers 30, conductive layers 32, and higher moment magnetic layers 34. That pattern of layers 30, 32, 34, may be repeated multiple times to form the memory element 12, as in the illustrated embodiment. The layers 30, 32, 34, may be, for example, CoFe (thickness of approximately 1.5nm), Cu  
20 (thickness of approximately 4nm), and CoFe (thickness of approximately 2.5nm), respectively. Other materials may be used for the magnetic layers 30, 34, such as NiFeCo. The magnetic layers 30, 34 have a magnetic configuration (also called "magnetic orientation" and "magnetic circulation")  
25 which is the polarity or direction of magnetization in the layers 30, 34. Typically, the magnetization configuration is circular (e.g. clockwise or counter-clockwise).

The higher moment magnetic layer 34 has a greater switching threshold and requires a higher switching field

5 than does the lower moment magnetic layer 30. Thus, the stack consists of two sets of magnetic layers, a lower magnetic moment set, also referred to as a "soft magnetic layer set" or "soft set" because a lower magnetic field is needed to switch the layers' magnetization configuration; and  
10 a higher magnetic moment set, referred to as a "hard magnetic layer set" or "hard set" because a greater magnetic field is required to switch their magnetization configuration. In the illustrated embodiment, the hard and soft magnetic layers are made from the same materials but have different magnetic  
15 moments because of their different thicknesses. More specifically, the thicker a layer, the greater the magnetic moment and the greater the magnetic field (the switching field) required to switch it. In another embodiment, the hard and soft magnetic layers may be made of different  
20 materials having different magnetic properties so that layers in both the hard set and the soft set can have the same thickness. The non-magnetic, conductive layers 32 can be made thicker to further reduce interference between the magnetic layers 30, 34. In another embodiment, the conductive  
25 layers 32 may be replaced with insulating layers and the memory device 10 may be a magnetic tunneling junction (MTJ) device, as described in more detail hereinbelow with respect to FIGS. 28-30.

The resistance of the memory element 12 varies depending

5 on the relative magnetic polarities of the magnetic layers  
30, 34. That change in resistance is increased as more  
magnetic layers are added to the memory element 12. In the  
illustrated embodiment there are nine layers. When the  
magnetization circulation of all the magnetic layers 30, 34  
10 is the same, the resistance of the memory element 12 is the  
lowest. When the magnetization circulation of the soft set  
and hard set are opposite, or anti-parallel, the resistance  
becomes the highest. Experiments have shown a change in  
resistance of approximately 100% between parallel and anti-  
15 parallel magnetization of the hard and soft sets. Data, a  
bit state of "1" or "0", is stored in the memory element 12  
as the magnetization circulation direction of the hard layer  
set. As described in more detail hereinbelow, the soft layer  
set is not needed for storing data, but is used to  
20 interrogate the magnetization circulation direction of the  
hard layer set.

The layers 30, 32, 34 may be rings defining a hole.  
That hole may be the smallest feature size of the fabrication  
process. The width of the solid portion of the ring may also  
25 be of the smallest size. The bit line 18 may also have a  
width of the smallest feature size. If an insulating layer  
40 is used, the hole in the layer may need to be greater than  
the minimum feature size to allow for both the bit line 18  
and the insulating layer 40 within the hole.

5       The memory device 10 of the present invention has many  
embodiments, some of which are described hereinbelow. For  
example, the layers 30, 32, 34 are illustrated as being  
annular or ring-shaped, whereby the bit line 18 passes  
through the hole in the layers 30, 32, 34. In that  
10   embodiment, an insulating layer 40 may be between the bit  
line 18 and the layers forming the memory element 12. That  
insulating layer 40 may be, for example,  $\text{SiO}_2$ ,  $\text{SiN}$ , or an  
oxide of the layers forming the memory element 12 or an oxide  
of the bit line 18.

15       FIG 4 is a perspective view of another embodiment of the  
present invention in which the layers 30, 32, 34 forming the  
memory element 12 are solid disks. It has been found that  
when the memory element 12 is formed from solid disks the  
magnetization configuration tends to be off-center of the  
20   disk. Such an off-center circular magnetization  
configuration is less stable and, therefore, typically less  
desirable than a centered circular magnetization  
configuration. In that embodiment the solid disks forming  
the memory element 12 may be considered as part of the bit  
25   line 18 because it carries current used to generate a  
circular magnetic field, as described hereinbelow.

FIG. 5 is a cross-sectional view of the memory device 10  
illustrated in FIG. 1. Current flowing through the word line  
pairs 14, 16 generates an outward radial magnetic field (or

5 an inward magnetic field if the current directions are  
reversed) around the memory element 12. If the paired word  
lines 14, 16 are centered with the memory element 12 and each  
word line is approximately the same size and carries  
approximately the same current, the radial magnetic field  
10 produced is approximately uniform around the memory element  
12.

FIG. 6 is a magnetic vector diagram illustrating the  
magnetic field produced by the wordline pairs 14, 16 when  
measured in a plane parallel to the wordline pairs 14, 16 and  
15 at about the midpoint between the wordline pairs 14, 16. The  
radial magnetic field produced by the wordline pairs 14, 16  
facilitates changing the polarity of the magnetic layers in  
the memory element 12 by creating a state in the memory  
element 12 wherein a relatively small, circular magnetic  
20 field (as generated by current through bit line 18) will  
produce reliable and repeatable switching of the polarity of  
the memory element 12. More specifically, the word line 14,  
16 current field "guides" the switching and the actual  
switching is driven by the bit line 18 current field. The  
25 combination of the word line 14, 16 current field and the bit  
line 18 current field provides for reliable switching. As a  
result, the direction of the magnetization configuration in  
one or both of the hard and soft sets in the memory element  
12 can be more easily and more reliably changed, such as with



5 the bit line 18 current field. The direction of current in the bit line 18, and the resultant direction of the magnetic field generated thereby, determines whether the affected hard and/or soft sets take on a clockwise magnetization configuration or a counterclockwise magnetization  
10 configuration.

FIG. 7 illustrates different relative circular magnetization configurations of the hard and soft layers and the resultant resistance. The magnetization configurations are centered about an imaginary line that is normal to the  
15 magnetization configuration. That imaginary line may also define a portion of the bit line 18 that is used to set the magnetization configurations of the memory element 12. The magnetization configuration on the left illustrates an anti-parallel circular magnetization configuration, resulting in a  
20 high resistance. The configuration on the right illustrates a parallel circular magnetization configuration, resulting in a low resistance.

FIG. 8 is a graph illustrating normalized giant magnetoresistance (GMR) through the memory element 12 versus bit  
25 line 18 current through the memory element 12. The normalized GMR was measured through the bit line 18 wherein the memory element 12 has a first magnetic layer (soft set) of NiFeCo (thickness of approximately 10 Å), conductive layers of Cu (thickness of approximately 40Å), and a second

5 magnetic layer (hard set) of NiFeCo (thickness of approximately 20Å). The layers are arranged in a repeating pattern analogous to that shown in FIG. 3. The graph illustrates the switching behavior of the memory element 12 and, in particular, the resistance output as a function of  
10 bit line 18 current field for two cases: (1) with current flowing through the word line pairs 14, 16, and (2) without current flowing through the word line pairs 14, 16. In other words, the graph illustrates the resistance encountered by varying bit line 18 currents, with the broken line  
15 representing a situation when no current is flowing through the word line pairs 14, 16, and the solid line representing a situation when a word line current of 2 mA is flowing through each line of the word line pairs 14, 16. The bit line 18 current is illustrated in the graph as being negative to  
20 indicate that it is flowing in the opposite direction of the arrow indicating to bit line 18 current in FIG. 1.

In general, the graph represents the following. At zero bit line 18 current (and therefore zero bit line 18 magnetic field) the memory element 12 is in a state with both the hard  
25 and soft layer sets magnetized in the same circular direction, for example both with clockwise magnetization. When current flows through the bit line 18, it does so in a direction such that the circular magnetic field it produces inside the memory element 12 is opposing the initial

5 magnetization direction of the memory element 12. As the current through the bit line 18 increases in magnitude, the soft layer set reverses its magnetization direction first, forming an anti-parallel magnetization orientation between the soft layers and hard layers and, hence, a high resistance  
10 state. Further increasing the magnitude of the current through the bit line 18 will yield the switching of the hard layers, thereby reducing the resistance.

More particularly, the hard and soft sets have the same, or parallel, polarity when the bit line current is zero,  
15 thereby resulting in a low normalized GMR. As the magnitude of the bit line 18 current increases, there is a sudden increase in normalized GMR, indicating that the polarity of the soft set has flipped. As a result, the hard and soft sets are now of opposite polarity, resulting in a higher  
20 resistance. That increase in normalized GMR occurs sooner when current is flowing through the word line pairs 14, 16 because the radial magnetic field created by the current through the word line pairs 14, 16 makes it easier to change the polarity of magnetic layers in the memory element 12.  
25 Regardless of current flowing through the word line pairs 14, 16, the soft set changes polarity sooner than the hard set because it has a lower magnetic moment (in the illustrated embodiment, that is because the soft set is made from layers that are thinner than the layers forming the hard set). As

5 the magnitude of the current through the bit line 18 continues to increase, the normalized GMR suddenly decreases, indicating that the hard set has changed polarity and, as a result, both the hard set and the soft set now have the same polarity. The common polarity between the hard and soft sets  
10 results in a lower normalized GMR. The decrease in normalized GMR occurs sooner when current is flowing through the word line pairs 14, 16 because, as mentioned above, the radial magnetic field facilitates changing the polarity of the layers in the memory element 12.

15 In the illustrated example, when current flows through the word lines 14, 16, the hard layer set switches at about half of the bit line 18 current needed when there is no current flowing through the word lines 14, 16. The difference gives a margin of safety for memory elements 12  
20 that share the bit line 18 but are not being addressed with the word lines 14, 16, as discussed in more detail hereinbelow.

FIG. 9 is a schematic illustrating magnetic configurations in magnetic layers, such as those that may be  
25 used to form the memory element 12, during a switching operation. The left-most layer is a magnetic layer having a clockwise magnetization configuration. The two center magnetic layers illustrate the influence of a radial magnetic field, such as may be induced by the wordlines 14, 16. The

5 top of those center layers illustrates an inward radial magnetization configuration, and the bottom of those layers illustrates an outward radial magnetization configuration. Both an inward and outward magnetization configurations can be generated by the same wordline pairs 14, 16, by switching  
10 the direction in which the current flows through those wordline pairs 14, 16. The radial magnetic field induced in the magnetic layers makes the magnetic layers susceptible to being switched to a desired magnetic field, such as a counterclockwise magnetic field as illustrated in the right-  
15 most magnetic layer.

FIG. 10 includes timing diagrams for a read operation according to the present invention. The first two timing diagrams illustrate current versus time for word line current and bit line current, respectively, and the last two timing  
20 diagrams illustrate voltage versus time for output voltage when reading a "1" state and output voltage for reading a "0" state, respectively. The output voltage may be measured from the bit line 18. That voltage is indicative of resistance through the memory element 12, which is indicative of the  
25 relative magnetization configuration of the hard and soft sets. Data, a bit state of "1" or "0", is stored in the memory element 12 as the magnetization circulation direction of the hard layer set. The soft layer set is used to interrogate the magnetization circulation direction of the

5 hard layer set, and is not needed for storing the data.

Reading data from the memory element 12 may be accomplished by creating a radial magnetic field around the memory element 12, setting the soft set to a known magnetic orientation, measuring a first resistance through the memory  
10 element, setting the soft set to the opposite magnetic orientation, and measuring a second resistance through the memory element 12. One of the resistance measurements of the memory element 12 will be greater than the other. The value of the hard set can be determined from the resistance  
15 measurements because the resistance when the hard and soft sets are anti-parallel will be greater than when they are parallel and, therefore, the orientation of the hard set can be determined.

The read operation may be performed by providing low  
20 current through the word line pairs 14, 16 that address the selected memory element 12. That current produces a radial magnetic field around the memory element 12 and may be, for example, about ten to fifteen milliamps.

While current is flowing through the word line pairs 14,  
25 16, a current is provided in a known direction through the bit line 18. The current through the bit line 18 and the current through the word line pairs should be low enough not to switch the magnetization of the hard layer set but high enough to switch the magnetization circulation of the soft

5 layer set. Current may be allowed to continue to flow through the bit line 18 after the current through the word line pairs 14, 16 has stopped in order to eliminate the influence of the radial magnetic field on the final state of the soft set and to ensure that the soft set assumes the  
10 magnetization circulation induced by the bit line 18 current. As a result, the soft layer is set to a known state, for example a clockwise magnetization circulation.

The resistance of current flowing through the memory element 12 is measured after the soft set is in the first  
15 known state (e.g. clockwise magnetic circulation). That measurement may be performed by measuring the voltage across, or resistance through, the bit line 18.

After the first resistive measurement, current is again provided through the word line pairs 14, 16. While current  
20 is again flowing through the word line pairs 14, 16, current is provided in the opposite direction through the bit line 18 (e.g., to induce a counter-clockwise magnetic circulation in the soft set). Again, current may be allowed to continue to flow through the bit line 18 after the current through the  
25 word line pairs 14, 16 has stopped. The resistance of current flowing through the memory element 12 is again measured after the soft set is in the second, opposite state (e.g. counter-clockwise magnetic circulation).

The read method of the present invention dynamically

5 reads the magnetization circulation direction of the hard  
set. That dynamic read aspect offers several advantages.  
One advantage is that the readout is non-destructive. In  
other words, the process of reading the state of the hard set  
does not change the state of the hard set. Another advantage  
10 is that the described read operation relies on the change in  
the resistance, not the value of the resistance itself. As a  
result, resistance variations of memory elements 12 along the  
bit line 18, as well as other variations in the memory device  
10, such as temperature variations and fabrication  
15 variations, will not affect the validity of the read  
operation. Of course, the present invention may also be  
practiced by determining the state of the memory element by  
measuring the value of the resistance of the memory element  
12, instead of the change in resistance, and thereby not  
20 measuring the resistance twice.

The output voltage diagrams illustrate an auto-zeroing  
technique that may be used with the present invention. Auto-  
zeroing involves defining the first measured voltage  
(indicative of the resistance when the soft set is in the  
25 first, known state) as zero, and then, when the soft set is  
in the second state, measuring the voltage relative to that  
defined "zero" of the first measurement.

FIG. 11 is a graph illustrating voltage (indicative of  
resistance of the memory element 12) versus time and



5 correlated with voltage pulses on the bit line 18. The top graph illustrates reading a "one" state and the lower graph illustrates reading a "zero" state. In both graphs, there is initially no voltage on the bit line 18. A negative voltage is then applied to the bit line 18. The voltage is of  
10 sufficient magnitude that it will change the circular magnetization configuration of the soft set (assuming that the circular magnetization configuration of the soft set is anti-parallel to the magnetic field generated by the current through the bit line 18), but will not change the circular  
15 magnetization configuration of the hard set. In the top graph, when the negative current is applied, the resistance of the memory element increases. In the bottom graph, when the negative current is applied, the resistance of the memory element 12 does not change. Thereafter, a second, positive  
20 current is applied to the bit line 18. In the top graph, the resistance of the memory element 12 decreases, indicating that the hard and soft sets now have a parallel magnetization configuration. In the bottom graph, the resistance of the memory element 12 increases, indicating that the hard and  
25 soft sets now have an anti-parallel magnetization configuration. Because the polarity of the currents applied on the bit line 18 are known, the magnetization configuration can be determined. Furthermore, as illustrated hereinabove, the read operation does not change the state of the hard set,

5 so the integrity of the data is maintained and a refresh step is not needed.

FIG. 12 includes timing diagrams illustrating another embodiment of the read operation. In the alternative embodiment, the read method may be performed by providing  
10 current through the word line pairs 14, 16, providing current in a first direction through the bit line 18, measuring a first voltage (or resistance) through the memory element 12, providing current in a second, opposite direction through the bit line 18 without turning off the current through the word  
15 line pairs 14, 16, and measuring a second voltage (or resistance) through the memory element 12. In that embodiment, the current through the word line pairs 14, 16 is not stopped. Rather, it is allowed to continue while the current through the bit line 18 is reversed. FIG. 13 is a  
20 graph of normalized GMR versus bit line 18 current for the read method illustrated in FIG. 12. The graph illustrates the back switching current for changing the state of the soft set. The solid line indicates the change in resistance (or voltage) as the  
25 magnitude of bit line 18 current increases (in a negative direction) to set the soft set to the first known state. The broken line indicates the bit line current flowing in the opposite direction to change the soft set to the second, opposite state. The back switching current level is very

5 similar to the forward switching current level.

FIG. 14 includes three timing diagrams illustrating a write operation according to the present invention. The first diagram is word line 14, 16 current versus time. The second and third diagrams are corresponding bit line 18  
10 current for writing a "0" and for writing a "1", respectively. A relatively large (as compared to during a read operation) word line 14, 16 current is provided to affect the hard set as well as the soft set. At the same time, current is provided through the bit line 18 in a  
15 direction that induces the desired magnetization configuration in the hard set. Again, the duration of the bit line 18 current may be slightly longer than that of the word line 14, 16 current so that the bit line 18 current is flowing after the word line 14, 16 current has stopped. The  
20 direction of the bit line 18 current determines the polarity of the hard layer set magnetization circulation and, thereby, determines the memory bit state.

FIG. 15 is a graph showing the calculation results of the switching properties of a memory element 12 at different  
25 wordline current magnitudes. The level of bit line current needed to write the memory state depends on the level of paired word line current. For example, the graph indicates that the bit line current required to switch a hard set having no wordline current is nearly two times that which is

5 needed to switch a hard set having 10 miliamps of wordline current. That provides a significant margin of safety against inadvertent switching of hard sets that are not selected with the wordline pairs 14, 16.

FIGS. 16, 17, and 18 illustrate how the state of a  
10 memory element along the path of a paired word line but not on the selected bit line will not be altered by a write operation on another memory element 12. FIG. 16 is a top plan view of a portion of the memory device 10. In the following example, the center memory element 12 is to be  
15 written to. The memory element in the bottom right corner shares a wordline pair 14 with the center memory element 12, but does not share the bit line 18 and is not intended to be written to. FIG. 17 is a timing diagram illustrating current through the word line 14 versus time. In this example, the  
20 current in the word line 14 is 350% greater than the normal operating word line 14 current. The purpose for the exaggerated word line 14 current is to illustrate the stability of unselected memory elements 12 in the present invention. FIG. 18 illustrates magnetic field vectors for  
25 both the hard and soft layers at different points in time for the non-selected memory element in the bottom right corner of FIG. 16. Those points in time are labeled 1 through 4 and correspond to similar points identified in the graph of FIG. 17. Even at a word line current 350% greater than that of

5 the normal operation, the magnetization configuration change in the soft set is completely reversible, namely when the word line current is off, the magnetization completely returns to the state prior to the word line current pulse. Only the hard set in the memory element 12 having current  
10 flowing through both of its word line pairs 14, 16 has its state changed by the bit line 18 current. That is because when current flows through the word lines 14, 16, the hard layer set switches at about half of the bit current needed when there is no current flowing through the word lines 14,  
15 16. The difference gives a margin of safety for reliable operation of memory elements 12 in the memory device 10. For example, memory elements 12 that share the same bit line 18 will not have their data altered if there is no current flowing through both pairs of word lines 14, 16, even if the  
20 necessary bit line 18 current is present. Similarly, memory elements 12 that have current flowing through only one of their word line pairs 14, 16 and no current flowing through their bit line 18 will not be in danger of switching their hard set. Similarly, the soft sets of non-selected memory  
25 elements 12 should also not be in danger of switching. However, if soft sets do switch, it will not have a detrimental effect on the data stored in the corresponding memory 12 because the soft sets do not hold or otherwise affect data.

5        FIG. 19 is a perspective view of an another embodiment of the present invention wherein the word line pairs 14, 16 are both on the same side of the memory element 12. That embodiment has been found to provide a less uniform radial magnetic field than the embodiment illustrated in FIG. 1.

10    FIG. 20 is a cross-section view of the memory device 10 illustrated in FIG. 19.

      FIG. 21 is a cross-sectional view of the device 10 illustrated in FIG. 1 wherein one of the word line pairs 14, 16 is offset by a distance  $x_{sf}$ . FIG. 22 is a magnetic field

15    diagram of the resultant magnetic field when the offset distance  $x_{sf} = 0.1\mu m$ . As can be seen in the magnetic field diagram, the resultant magnetic field is not uniformly radial. As a result, the effectiveness of the magnetic field produced by the offset word line pair 16 is less than that of

20    a magnetic field that is more uniform.

      FIG. 23 is a top plan view of a memory device 10 including multiple memory elements 12. Each memory element 12 has two corresponding word line pairs 14, 16. The present invention provides a mechanism to address each individual

25    memory element with the orthogonal word line pairs 14, 16. More specifically, a memory element 12 is only selected when both of its corresponding word line pairs 14, 16 are carrying current and, therefore, generating a radial magnetic field. Other memory elements 12 having none or only one word line

5 pair carrying current will not be switched, even if current is passing through that memory elements 12 bit line 18. For example, by selecting an appropriate word line current level, the bit line current level required to switch the magnetization polarity can differ by more than a factor of  
10 two depending on whether the word line current field is present. Therefore, only the element addressed by the paired word line currents will be switched while the memory states of the other elements along the selected bit line are unchanged.

15 The present invention requires less control circuitry than many conventional memory devices. For example a single switch 50, typically a transistor, may be used to control current-through each wordline pair 14, 16. Furthermore, only four switches 52-54, also typically transistors, can control  
20 each bit line 18. One pair 52, 53 of the switches controls current flowing in one direction through the bit line 18, and the other pair 54, 55 of the switches controls current flowing in the other direction.

FIG. 24 is a top plan view of a memory device 10  
25 including a more dense arrangement of memory elements 12 than was illustrated in FIG. 16.

FIG. 25 is a cross-sectional view along line XXV-XXV of FIG. 23. That view illustrates the bit line 18 connecting multiple memory elements 12 in series. As a result, current

5 passing through the bit line 18 passes through all of the  
memory elements 12 that are connected by that bit line 18.  
Each memory element 12 represents one storage unit, or bit,  
in the memory device 10. The bit line 18 carries current  
through the memory elements 12 to read from and write to one  
10 of the memory elements 12.

FIG. 26 is a cross-sectional view of a memory device  
including multiple, stacked memory elements 12. Experiments  
have shown a memory density of about 1 gigabit per square  
centimeter without stacking the memory device 10. Unlike  
15 conventional solid state memory, which cannot be stacked  
because they require epitaxy, memory devices 10 according to the  
present invention can be stacked, greatly increasing memory  
density.

FIG. 27 is a top plan view of another embodiment of the  
20 present invention wherein the wordlines 14, 16 partially  
conform to the shape of the memory element 12. The word  
lines 14, 16 include curved portions that are centered around  
an imaginary line (see FIG. 7) defined by the portion of the  
bit line 18 going through the memory element 12. The curved  
25 portion does not completely conform to the memory element 12,  
thereby leaving a gap 60 or opening. As a result, the  
current in each of the word lines 14, 16 flows in only one  
direction around the memory element 12, thereby producing a  
radial magnetic field. In the illustrated embodiment the



5 curved portion of the word lines 14, 16 curve most of the way around the imaginary line (not shown). In the illustrated embodiment, only two wordlines 14, 16 are used, one above and one below the memory element 12. In that embodiment, the wordlines 14, 16 do not need to be orthogonal because the  
10 shape of the wordlines 14, 16 naturally creates a radial magnetic field. In certain circumstances, such as if the memory element 12 and the gap 60 are sufficiently small, only a single wordline may create a sufficiently uniform radial magnetic field.

15 FIGS. 28 and 29 are perspective and cross-sectional views, respectively, of another embodiment of the present invention. In that embodiment, the memory device 10 is a magnetic tunneling junction (MTJ) device. In that embodiment, the memory element 12 includes a number of rings.

20 In contrast to the previously-described embodiments, however, magnetic layers are separated from each other by an insulating layer, such as  $\text{Al}_2\text{O}_3$ . Both a hard layer and a soft layer are provided, with a hard layer storing the data and the soft layer being used to read the data. If the  
25 magnetization configurations in the hard and soft layers are parallel, for example both in a circular, clockwise direction, the resistance is lower than when the magnetization configurations are anti-parallel or in opposite directions. The resistance of the memory element 12 varies,

5 such as by about 40%, depending on the relative magnetization configurations of the hard and soft layers. The illustrated embodiment includes two separate lines, a set line 70 and a sense line 72, which collectively form the bit line 18. The set line 70 passes through holes in the memory element 12 and  
10 is insulated from the memory element 12. The set line 70 generates a magnetic field during read and write operations and sets the magnetization configuration in one or both of the soft and hard sets, as described hereinabove. The sense line 72 is electrically connected to the memory element 12  
15 and is used to measure a change in resistance of the memory element 12 during read operations. The reason for using separate set and sense lines 70, 72 is that the resistance of the MTJ device tends to be very high, such as around 100k ohm. As a result, in some applications it may be difficult  
20 to accurately read the resistance change if the set and sense lines 70, 72 are electrically connected in parallel, as was done in earlier-described embodiments. Of course, in an appropriate application, the MJT device may include a bit line 18 like that used in the non-MTJ devices described  
25 hereinabove. In addition, the separate set and sense lines 70, 72 may be used on the non-MTJ devices described hereinabove, and the various elements and embodiments of the previously-described devices may also be applied to an MTJ device.

5        FIG. 30 is a graph illustrating the switching of a ring-shaped MTJ device with a separate, set line 70. The graph is normalized GMR (measured through the sense line 72) versus current through the set line 70. The graph is based on the simulation of one hard magnetic layer and one soft magnetic  
10 layer sandwiching an insulating layer 32. When current flows through the paired wordlines 14, 16, the switching field for both the hard layer and the soft layer is significantly reduced. As in earlier-described embodiments, the resistance of the memory element 12 changes based on the relative  
15 magnetization configurations in the hard and soft magnetic layers.

      The present invention includes devices other than memory devices. For example, the present invention may be used in place of conventional circuit components, such as  
20 transistors. FIG. 31 is a combination perspective view and circuit schematic illustrating one embodiment of a device 10 of the present invention as it may be used as a transistor. In that embodiment, the device 10 includes a memory element 12 including a hard set, a soft set, and conductors between  
25 the hard and soft sets. The device 10 also includes one or more wordlines 14, 16 (not shown) and separate set 70 and sense 72 lines. In that embodiment the wordlines 14, 16 (not shown) may be used to enable the device 10, the set line 70 is the input to the device (much like the base of a bipolar

5 junction transistor or the gate of a field effect transistor), and the sense line provides output. In that embodiment, the device 10 may be initialized so that the hard set is in a predetermined state. The hard set may be left in that predetermined state at all times because the functions  
10 of a transistors can be accomplished by only changing the state of the soft set. The soft set may be changed by connecting one side of the set line 70 to a logic input signal, and connecting the other side of the set line 70 to ground, wherein the voltage of the logic signal ranges from,  
15 for example, +3 volts for a logic high signal to -3 volts for a logic low signal. As a result, current will flow through the set line 70 in one direction when a logic high is applied, and current will flow in the opposite direction when a logic low is applied. The current flow will result in  
20 magnetization configurations indicative of the input signal, which results in different resistance through the memory element 12, as measured by the sense line 72. For example, when a signal provided on the set line results in an anti-parallel orientation of the hard and soft sets, the device  
25 provides a high resistance to the sense line 72 (much like when a BJT or FET does not have an appropriate voltage on its base or gate, respectively). Conversely, when the hard and soft sets are parallel, a low resistance is provided (much like when a BJT or FET does have an appropriate voltage on

5 its base or gate, respectively). Accordingly, the present invention may be applied to the design of transistors, as well as other solid state devices.

FIG. 32 is a combination perspective view and circuit schematic illustrating the present invention used to form an inverter. In that embodiment, two devices 10 are used and their sense lines 72 are connected in series. An output signal  $V_{out}$  is taken from a sense line 72 node between the devices 10. An input signal  $V_{in}$  is provided at one end of the set line 70, and ground is provided at the other end. The set line 70 runs through one device in one direction, and through the other device in the opposite direction so that when one device exhibits low resistance, the other exhibits high resistance, as in a CMOS design. Unlike a CMOS design, however, the input signal  $V_{in}$  need only be applied long enough to register the correct output  $V_{out}$ , and thereafter the input signal  $V_{in}$  may be removed and the inverter will continue to produce the correct output. Many other circuits and circuit components may also be formed using the present invention.

FIG. 33 is a plan view of another embodiment of the present invention. That embodiment will be described in terms of a memory device, although it is also applicable for use as a logic device. In that embodiment, an anti-ferromagnetic material 74, such as NiMn, IrMn, or PtMn, is adjacent to one of the magnetic layers 34 forming the memory

5 element 12. The anti-ferromagnetic material 74 pins the adjacent magnetic layer 34, which is defined as the hard set because it stays pinned in a certain magnetization configuration through an anti-ferromagnetic exchange. The other magnetic layer 30 is then the soft set because it  
10 changes to reflect the data stored in the memory element 12.

In that embodiment the hard and soft layers may have the same thickness and may have magnetic moments of the same magnitude. In another embodiment, the hard layer may be thinner and have a less magnetic moment than the soft layer  
15 because the anti-ferromagnetic exchange pins the hard layer in a certain magnetization configuration. Because the magnetization configuration of the pinned layer 34 is known, certain advantages are realized.. For example, because the magnetization configuration of the hard set or pinned layer  
20 34 is known, the magnetization configuration of the other layer or soft set layer 30 is determinative of the relative magnetization configuration of the memory element 12. In that embodiment, a read operation may be performed by measuring the resistance of the memory element 12, changing  
25 the soft set layer 30 to a known magnetization configuration, and measuring the resistance of the memory element 12 again.

If the resistance is unchanged, the magnetization configuration of the soft set layer 30 was the same as the known magnetization configuration to which the soft set layer

5 30 was changed. If the resistance changes, the soft set layer 30 was the opposite magnetization configuration to which the soft set layer 30 was changed. If it is determined that the soft set layer 30 had a magnetization configuration opposite of the known magnetization configuration to which it  
10 was changed, the read operation may be followed by a "refresh" operation to return the soft set layer 30 to its original magnetization configuration. In a logic device, such as a transistor, the hard set layer 34 may be fixed to a known magnetization configuration that is convenient for the  
15 logic signals used to control the device.

FIG. 34 is a cross-sectional view of another embodiment of the present invention wherein the word line 14 passes through the memory element 12, resulting in part of the word line 14 above the memory element 12 and part of the word line  
20 14 below the memory element 12. The word line includes a first portion above the memory element 12 and parallel to the layers forming the memory element 12, a second portion below the memory element 12 and parallel to the layers forming the memory element 12, and a portion through the memory element  
25 12 and connecting the other two portions of the word line together. The magnetic field produced by the word line 14 is less uniformly radial than that produced by some other embodiments of the present invention. Nonetheless, in

5 certain applications that embodiment will provide for  
reliable switching of the memory element 12.

The present invention has been described in terms of a  
device 10 including at least two magnetic layers. Advantages  
of the present invention, however, may be realized with  
10 embodiments having only a single magnetic layer. For  
example, a single magnetic layer may be used to store data.  
The present invention provides for reliable switching of that  
single magnetic layer by using, for example, one of the word  
line and bit line combinations described hereinabove. In  
15 such an embodiment, the data stored on the device may be  
determined by, for example, sensing the magnetization  
configuration remotely, as opposed to sensing the  
magnetization configuration by measuring the resistance of  
the memory element. Those of ordinary skill in the art will  
20 recognize those and other variations from the teachings  
provided herein.

The present invention may be formed with conventional  
semiconductor or micro-machine fabrication techniques. For  
example, materials may be deposited using chemical vapor  
25 deposition ("CVD") or sputtering techniques. Materials may  
be selectively removed, for example, with lithographic  
techniques such as reactive ion etching or wet or dry etching  
with an appropriate mask. Other fabrication techniques, of  
course, may also be used. The following is an illustration



5 of one manner of fabricating a memory device 10 like that illustrated in FIG. 1, although the process may be modified to fabricate other embodiments of the present invention.

FIG. 35 is a cross-sectional view of an early stage of fabrication of a memory device 10 constructed according to  
10 the present invention. A substrate 80, such as a silicon substrate, forms the basis for the device 10. An insulating layer 82, such as SiN, is formed on top of the substrate 80, and recesses 84 are formed in the insulating layer 82.

FIG. 36 illustrates the fabrication after a conductive  
15 layer 86, such as copper, is formed over the insulating layer 82 and fills the holes 84.

FIG. 37 illustrates the fabrication after the conductive layer 86 has been partially removed to expose the insulating layer 82 and to leave the conductive material 86 in the  
20 openings 84. The conductive material may be partially removed with a mechanical abrasion technique, such as chemical mechanical polishing. The conductive material 86 in the openings 84 will form the lower wordline pairs 16.

FIG. 38 illustrates the fabrication after an insulating  
25 layer 88 is formed on top of the conductive material 86 in the openings 84, after a conductive material 90 is formed on top of the insulating layer 88, after alternating layers 92 of magnetic and conductive material that will form the memory element 12 are formed on top of the conductive material 90,

5 and after conductive material 94 is formed on top of the alternating layers 92. The insulating layer 88 may be, for example SiN. The conductive layers 90, 94 may be, for example, copper. The layers 92 may be formed of materials and at thicknesses as described hereinabove with respect to  
10 the memory element 12.

FIG. 39 illustrates the fabrication after selective removal has more clearly identified the stacks 95 that will form the memory elements 12 and the conductive material 90 is more easily identified as part of the bit line 18. The  
15 conductive layer 94 will also form part of the bit line 18 and provides for a protective buffer to prevent accidental removal of the top layers 92 of the memory element 12.

FIG. 40 illustrates the fabrication after an insulating layer 96, such as SiN, is formed around and above the layers  
20 92 and the conductive layer 94.

FIG. 41 illustrates the fabrication after the insulating layer 96 has been partially removed to yield a flat top and to expose the conductive layers 94.

FIG. 42 illustrates the fabrication after a conductive  
25 layer 98 has been formed on top of the conductive layer 94 and on top of the insulating layer 96. That conductive layer may be, for example, copper. The conductive layer 98 forms part of the bit line 18.

FIG. 43 illustrates the fabrication after an insulating

5 layer 100 and a conductive layers 102 are formed. The  
insulating layer 100 may be, for example, SiN, and the  
conductive layer 102 may be, for example, copper. The  
conductive layer 102 may be formed in a manner analogous to  
the conductive strips 86 forming the lower pairs of wordlines  
10 16. The conductive material 102 forms the top pair of  
wordlines 14. Thereafter another insulating layer may be  
formed. The process may also be repeated to form stacked  
memory elements.

The present invention has been described in terms of  
15 several embodiments. Those of ordinary skill in the art will  
recognize that many other modifications and variations of the  
present invention may be implemented. For example, the  
device may be implemented with combinations of word lines 14,  
16, memory elements 12, and bit lines 18 other than those  
20 combinations explicitly described herein. Furthermore, the  
present invention may be practiced with variations and  
embodiments not explicitly described herein. The foregoing  
description and the following claims are intended to cover  
all such modifications and variations.

## 5 CLAIMS

1. A device, comprising:

a magnetic material having a magnetization configuration  
that is circular in a plane; and

a word line for producing a magnetic field in the plane, the  
10 magnetic field being radial with respect to a point in the plane  
and within the circular magnetization configuration.

2. The device of claim 1, where the radial magnetic field  
is radial inward.

3. The device of claim 1, where the radial magnetic field  
15 is radial outward.

4. The device of claim 1, wherein the magnetic material is  
in the form of a disk.

5. The device of claim 1, wherein the magnetic material is  
a ring defining a hole.

20 6. The device of claim 1, further comprising a second  
magnetic material having a magnetization configuration circular  
in a second plane, the second plane being parallel to the plane.

7. The device of claim 6, wherein the magnetic material  
and the second magnetic material are separated by an electrically  
25 conductive layer.

5           8.    The device of claim 7, further comprising an anti-ferromagnetic material adjacent to the magnetic material.

          9.    The device of claim 6, wherein the magnetic material and the second magnetic material are separated by an electrically insulating layer.

10          10.   The device of claim 1, wherein the word line includes:  
              first and second word lines electrically insulated from the magnetic material, parallel to each other, in a plane parallel to the plane of the magnetization configuration, and forming a first word line pair; and

15          third and fourth word lines electrically insulated from the magnetic material, parallel to each other, in a plane parallel to the plane of the magnetization configuration, and forming a second word line pair, wherein the first and second word line pairs are orthogonal to each other.

20          11.   The device of claim 10, wherein the first and second word line pairs are separated from each other by the magnetic material.

          12.   The device of claim 10, wherein the first and second word line pairs are on a common side of the magnetic material.

25          13.   The device of claim 1, wherein:  
              the magnetization configuration is centered about an imaginary line normal to the plane of the magnetization

5 configuration; and

the word line includes a curved portion around the imaginary line.

14. The device of claim 13, wherein the curved portion of the word line is curved more than 180 degrees and less than 360  
10 degrees around the imaginary line.

15. The device of claim 13, further comprising a second word line including a curved portion around the imaginary line, and wherein the word line and the second word line are separated from each other by the magnetic material.

15 16. The device of claim 13, further comprising a second word line including a curved portion around the imaginary line, and wherein the word line and the second word line are on a common side of the magnetic material.

17. The device of claim 5, wherein the word line includes:  
20 a first portion in a first plane parallel to the plane of the magnetization configuration

a second portion in a second plane parallel to the plane of the magnetization configuration, wherein the first and second portions are separated from each other by the magnetic material;  
25 and

a portion normal to the plane of the magnetization configuration, located in the hole defined by the magnetic

5 material, and insulated from the magnetic material.

18. A device, comprising:

a first magnetic layer having a first circular magnetization configuration in a first plane;

a second magnetic layer having a second circular magnetization configuration in a second plane parallel to the first plane;

a bit line electrically connected to the first and second layers; and

at least one word line in a plane parallel to the first and second planes and electrically insulated from the first and second magnetic layers.

19. The device of claim 18, wherein:

the first magnetization configuration has a first magnitude; and

the second magnetization configuration has a second magnitude that is greater than the first magnitude.

20. The device of claim 18, wherein the first and second magnetic layers are solid disks.

21. The device of claim 18, wherein the first and second magnetic layers are rings, each ring defining a hole.

22. A device, comprising

a first magnetic ring defining a first hole and located in a

5 first plane;

a second magnetic ring defining a second hole and located in  
a second plane;

a bit line including a set line in the first and second  
holes, and a sense line electrically connected to the first and  
10 second rings;

at least one word line in a third plane parallel to the  
first and second planes and electrically insulated from the first  
and second rings.

23. The device of claim 22, wherein:

15 the first magnetic layer has a first magnetization  
configuration that is circular about the set line;

the second magnetic layer has a second magnetization  
configuration that is circular about the set line.

24. The device of claim 23, wherein the set line is  
20 perpendicular to the first and second planes.

25. The device of claim 24, wherein the first and second  
magnetic layers are each concentric about the set line.

26. The device of claim 23, wherein:

the first magnetization configuration is in the first plane;

25 and

the second magnetization configuration is in the second  
plane.



5        27. The device of claim 26, wherein the first and second magnetization configurations are concentric about the set line.

28. The device of claim 22, wherein:

the first and second magnetic layers are formed from the same material;

10        the first magnetic layer has a first thickness; and  
the second magnetic layer has a second thickness that is greater than the first thickness.

29. The device of claim 22, wherein:

the first and second magnetic layers are formed from  
15 different materials; and  
the first and second layers have equal thicknesses.

30. The device of claim 22, wherein the set line and the sense line are electrically connected to each other in parallel.

31. The device of claim 22, wherein the set line and the  
20 sense line are electrically insulated from each other.

32. The device of claim 22, further comprising an electrical insulator in the first and second holes and between the set line and the first and second magnetic layers.

33. The device of claim 22, wherein:

25        the set line defines an imaginary line through the first and second magnetic layers; and

the word line includes a curved portion around the imaginary

5 line.

34. The device of claim 22, wherein the curved portion of the word line is curved more than 180 degrees and less than 360 degrees around the imaginary line.

35. The device of claim 33, further comprising a second  
10 word line including a curved portion around the imaginary line, and wherein the word line and the second word line are separated from each other by the first and second magnetic layers.

36. The device of claim 22, further comprising:  
a second word line parallel to the first word line and in  
15 the third plane, the word line and the second word line forming a first word line pair; and

third and fourth word lines parallel to each other and in a fourth plane parallel to the third plane and forming a second word line pair, wherein the first and second word line pairs are  
20 orthogonal to each other.

37. The device of claim 36, wherein the first and second word line pairs are separated from each other by the first and second magnetic layers.

38. The device of claim 37, wherein the first and second  
25 word line pairs are on a common side of the first and second magnetic layers.

39. The device of claim 22, further comprising an

5 electrically conductive layer between the first and second magnetic layers, the conductive layer defining a hole.

40. The device of claim 39, wherein:

the first magnetic layer is one of a plurality of first magnetic layers, each defining a hole through which the set line  
10 passes;

the second magnetic layer is one of a plurality of second magnetic layers, each defining a hole through which the set line passes;

the conductive layer is one of a plurality of conductive  
15 layers, each defining a hole through which the set line passes; and

the first magnetic layers, the second magnetic layers, and the conductive layers are oriented in a repeating pattern of: first magnetic layer, conductive layer, second magnetic layer,  
20 and conductive layer.

41. The device of claim 22, further comprising an electrical insulator between the set line and each of the first and second magnetic layers.

42. The device of claim 22, wherein:

25 the first magnetic ring has a magnetization configuration having a first magnitude; and

the second magnetic ring has a magnetization configuration having a second magnitude; the second magnitude being greater

5 than the first magnitude.

43. A device, comprising

a first magnetic ring defining a hole and located in a first plane;

a second magnetic ring defining a hole and located in a  
10 second plane, the second plane being parallel to the first plane;

an electrically conductive ring defining a hole, located  
between the first and second magnetic rings and in a third plane  
parallel to the first and second planes;

a bit line including a set line and a sense line, the set  
15 line through the holes in the first magnetic ring, the second  
magnetic ring, and the conductive ring, and the sense line  
electrically connected to the first and second magnetic rings;

an electrical insulator between the set line and the first  
magnetic ring, between the set line and the second magnetic ring,  
20 and between the set line and the conductive ring; and

at least one word line in a fourth plane parallel to the  
first, second, and third planes and electrically insulated from  
the first and second magnetic rings.

44. The device of claim 43, further comprising:

25 a second word line located in the fourth plane, wherein the  
word line and the second word line are parallel to each other and  
form a first word line pair;

a second pair of word lines parallel to each other and in a  
fifth plane parallel to the fourth plane.

5        45. The device of claim 44, wherein the first and second  
pairs of word lines are separated from each other by the first  
and second magnetic rings.

      46. The device of claim 43, wherein the first magnetic  
ring, the second magnetic ring, and the conductive ring are each  
10 concentric about the set line.

      48. The device of claim 43, wherein the set line and the  
sense line are electrically connected to each other in parallel.

      50. The device of claim 47, wherein the set line and the  
sense line are electrically insulated from each other.

15        51. A device, comprising:

      a first magnetic ring defining a first hole and located in a  
first plane;

      a second magnetic ring defining a second hole and located in  
a second plane parallel to the first plane;

20        an electrical insulator ring defining a third hole, the  
insulator ring being oriented between the first and second  
magnetic rings and located in a third plane parallel to the first  
and second planes;

      a set line through the first, second, and third holes;

25        an electrical insulator in the first hole and between the  
set line and the first magnetic ring, and in the second hole and  
between the set line and the second magnetic ring;

      a first part of a sense line electrically connected to the

5 first magnetic ring and electrically insulated from the set line;

a second part of the sense line electrically connected to the second magnetic ring and electrically insulated from the set line; and

at least one word line in a fourth plane parallel to the first and second planes and electrically insulated from the first and second magnetic rings.

52. The device of claim 51, further comprising:

a second word line parallel to the word line and in the fourth plane, the word line and the second word line forming a first word line pair;

a second pair of word lines parallel to each other and in a fifth plane parallel to the fourth plane, the second pair being orthogonal to the first pair of word lines.

53. A device, comprising:

20 first magnetic means for retaining a first circular magnetization configuration in a first plane;

second magnetic means for retaining a second circular magnetization configuration in a second plane;

means for producing a radial magnetic field in the first plane, the radial magnetic field being centered about a point in the first plane and within the first circular magnetization configuration;

means for producing a radial magnetic field in the second plane, the radial magnetic field being centered about a point in the second plane and within the second circular magnetization

5 configuration;

means for setting the magnetization configuration in the first magnetic means without changing the magnetic configuration in the second magnetic means;

means for setting the magnetization configuration in the  
10 second magnetic means; and

means for sensing electrical resistance of the first and second magnetic means.

54. A device, comprising:

first magnetic means for retaining a first circular  
15 magnetization configuration in a first plane;

second magnetic means for retaining a second circular magnetization configuration in a second plane;

means for producing a radial magnetic field in the first plane, the radial magnetic field being centered about a point in  
20 the first plane and within the first circular magnetization configuration;

means for producing a radial magnetic field in the second plane, the radial magnetic field being centered about a point in the second plane and within the second circular magnetization  
25 configuration;

means for producing a circular magnetic field in the first and second magnetic means; and

means for sensing electrical resistance of the first and second magnetic means.

30 55. A device, comprising:

5 first magnetic means for retaining a first circular magnetization configuration;

second magnetic means for retaining a second circular magnetization configuration;

means for producing a radial magnetic field in the first  
10 plane, the radial magnetic field being centered about a point in the first plane and within the first circular magnetization configuration;

means for producing a radial magnetic field in the second plane, the radial magnetic field being centered about a point in  
15 the second plane and within the second circular magnetization configuration;

means for producing a circular magnetic field parallel to the first magnetization configuration;

means for producing a circular magnetic field anti-parallel  
20 to the first magnetization configuration; and

means for sensing electrical resistance of the first and second magnetic means.

56. A memory device, comprising:

a plurality of memory elements, each memory element  
25 including a magnetic material having a magnetization configuration that is circular in a plane; and

a plurality of bit lines, each bit line series-connecting the plurality of memory elements;

a plurality of word lines, each word line corresponding to a  
30 plurality of memory elements and each memory element having two



5 corresponding word lines, the two corresponding word lines for collectively producing a magnetic field in the plane, the magnetic field being radial with respect to a point in the plane and within the magnetization configuration of the corresponding memory element.

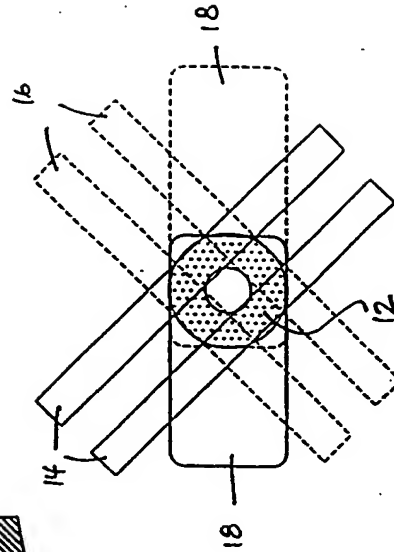
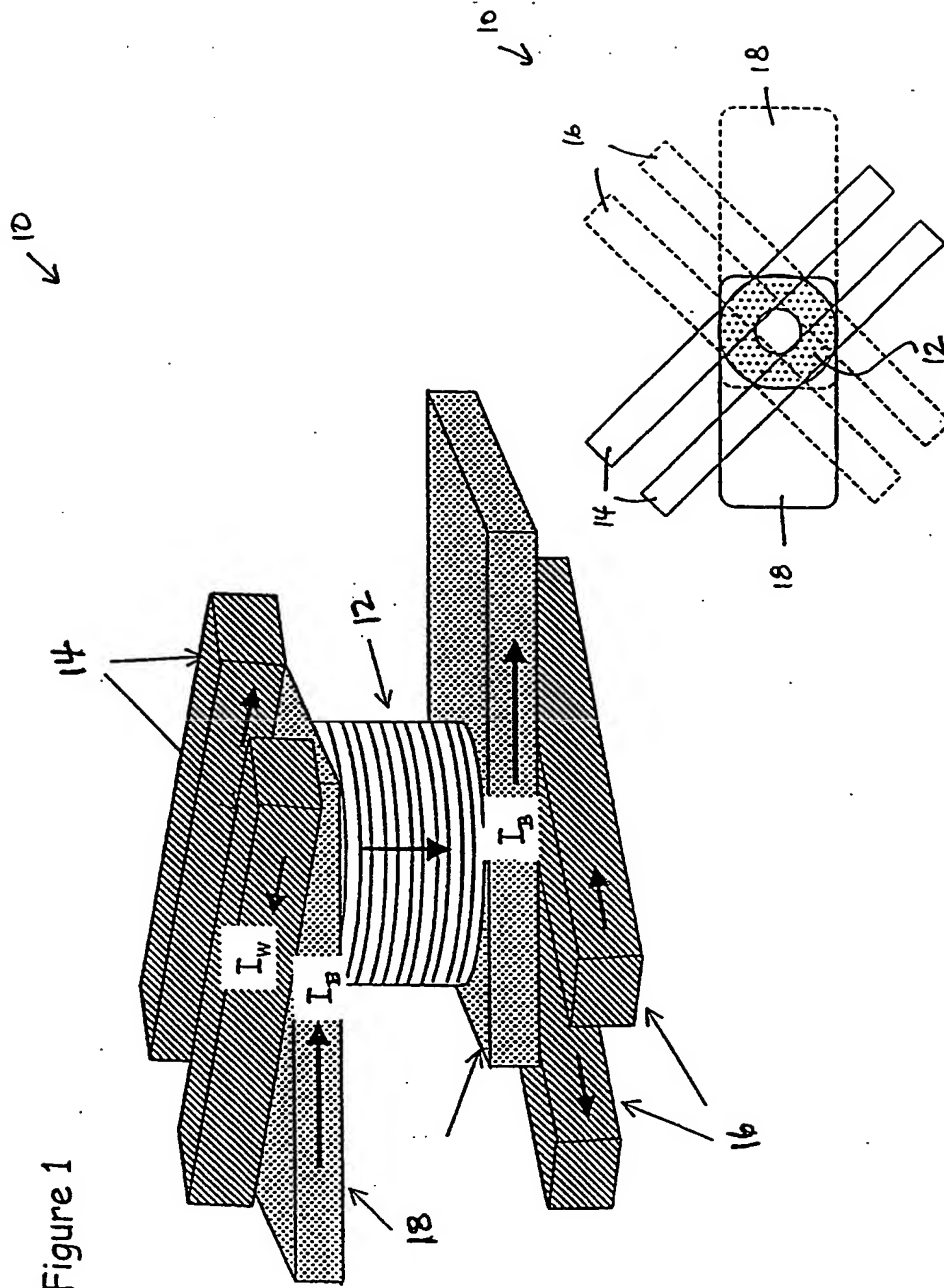


FIG. 2

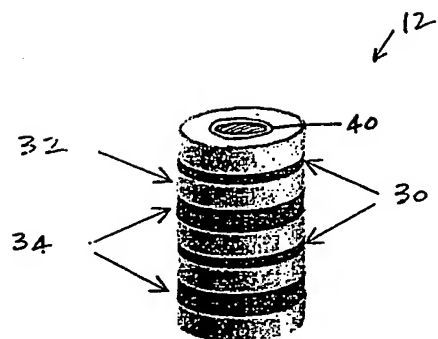


FIG. 3

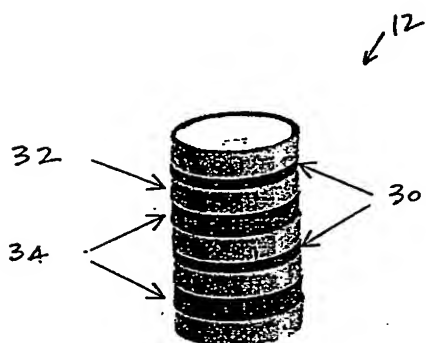


FIG. 4

10 →

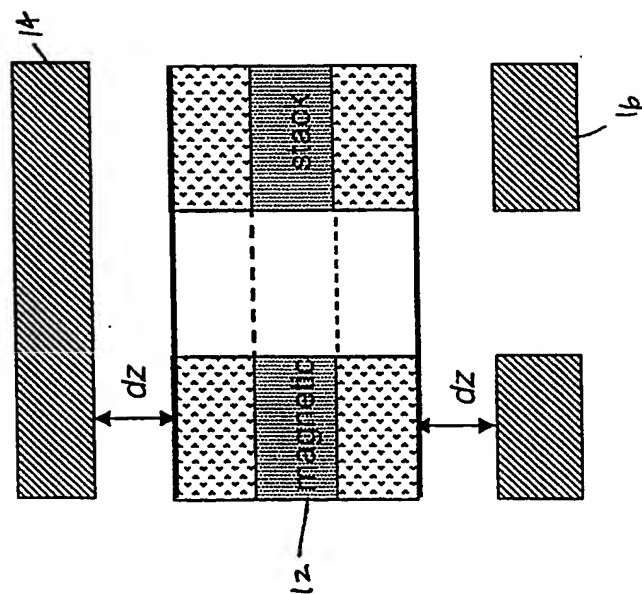


FIG. 5

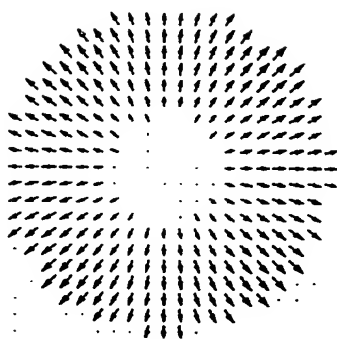


FIG. 6

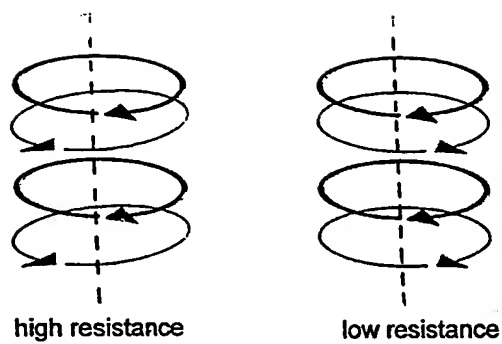


FIG. 7

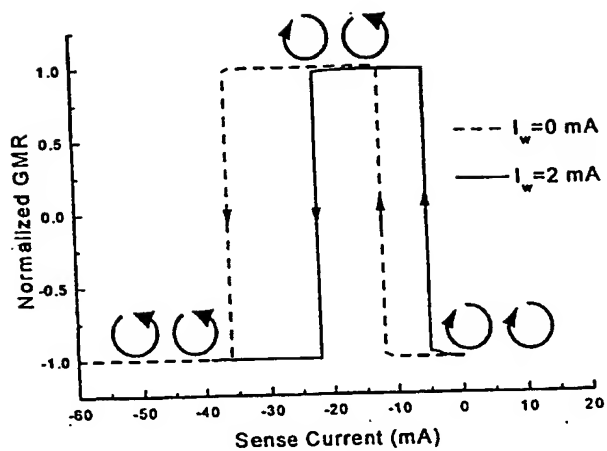


FIG. 8

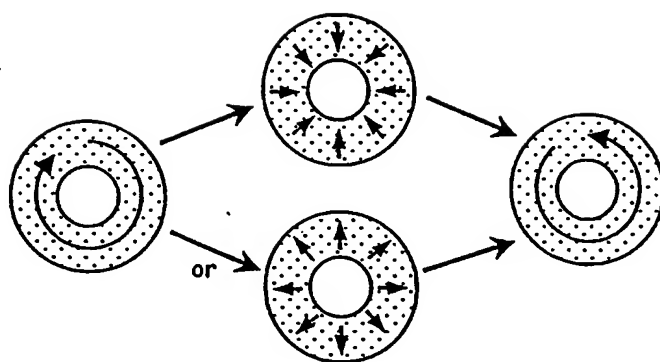


FIG. 9

Read Process:

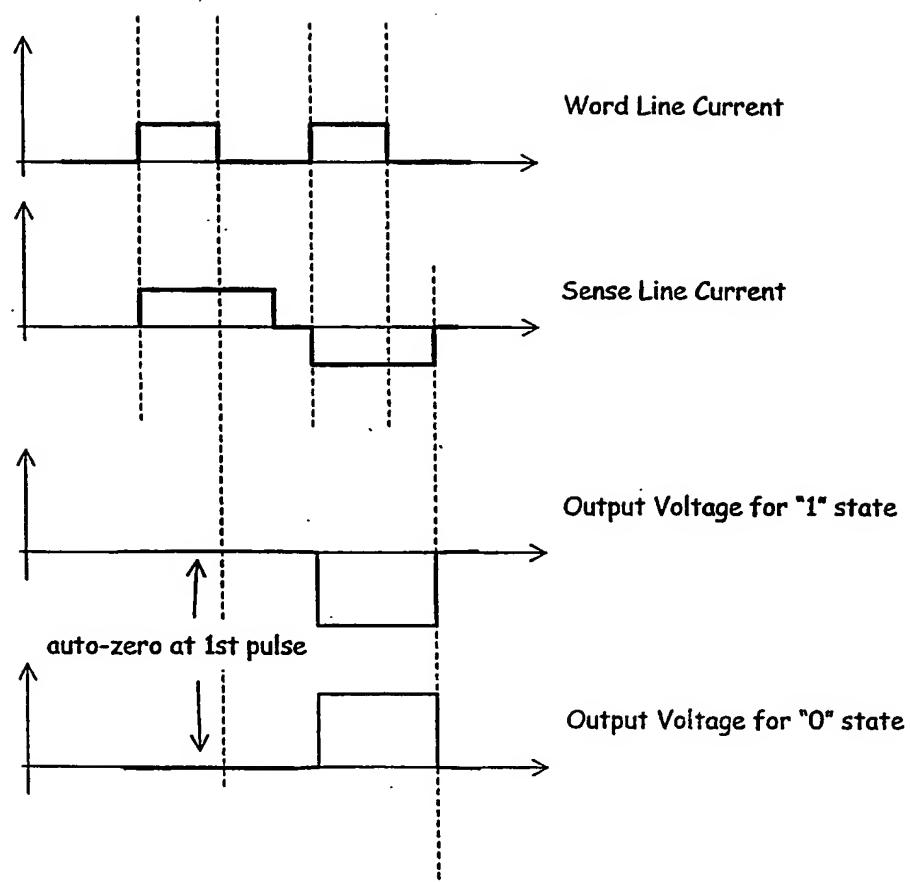


FIG. 10

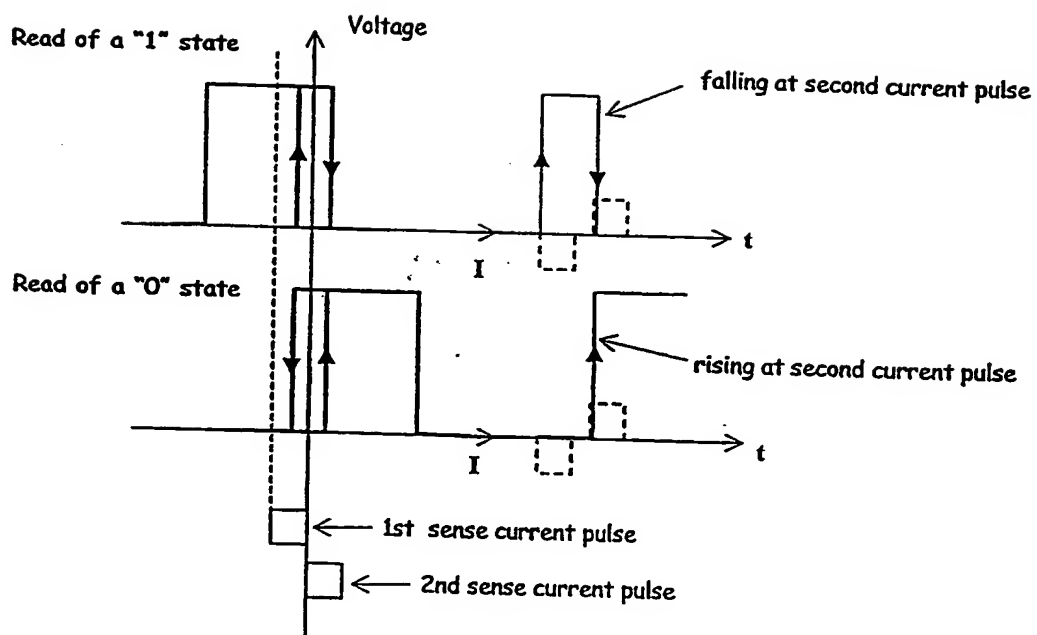


FIG. 11



Read Process:

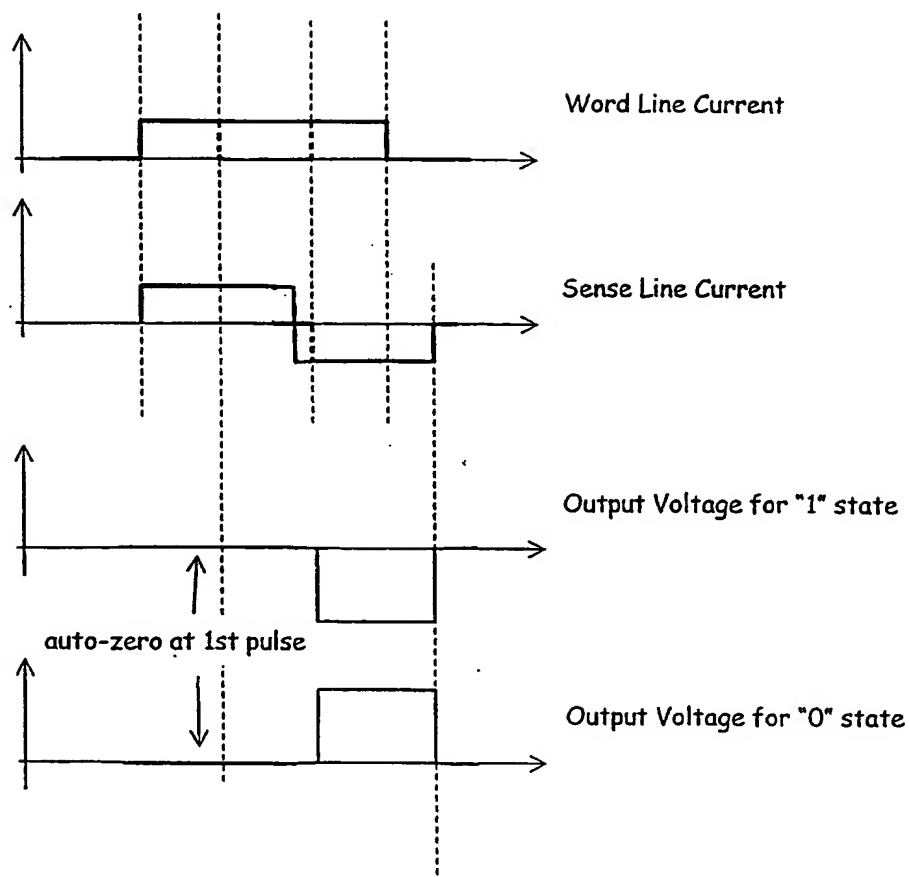


FIG. 12

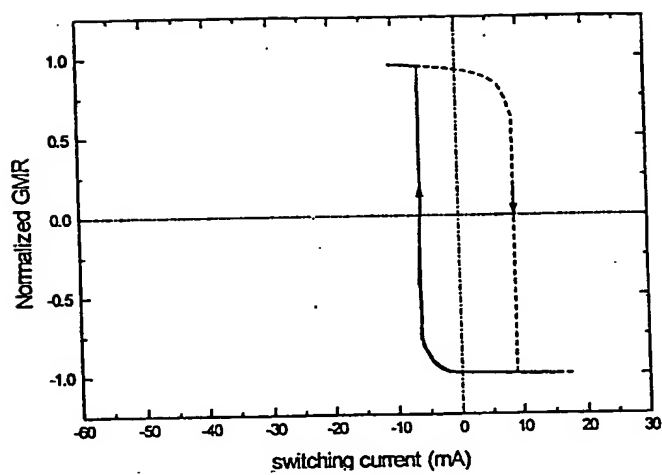


FIG. 13

Write Process:

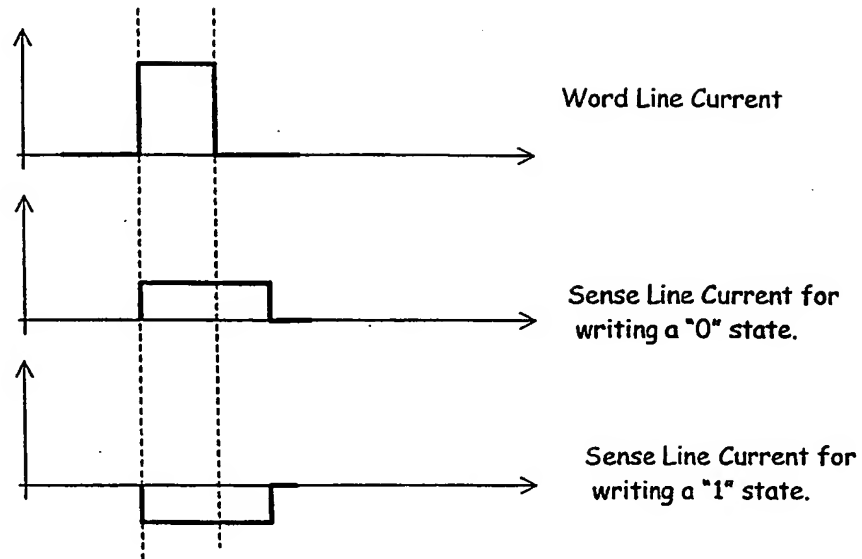


FIG. 14

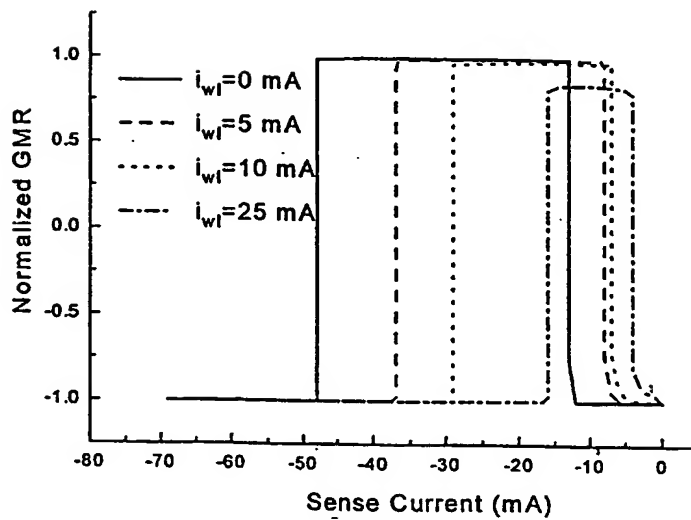


FIG. 15

FIG. 16

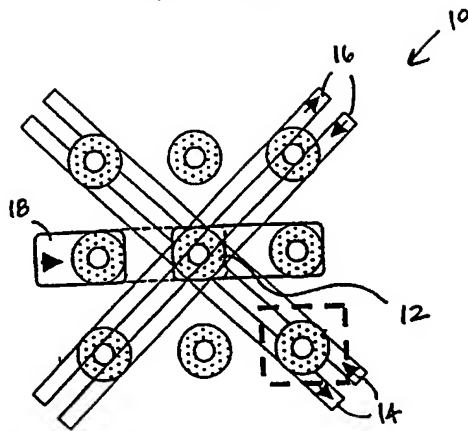


FIG. 17

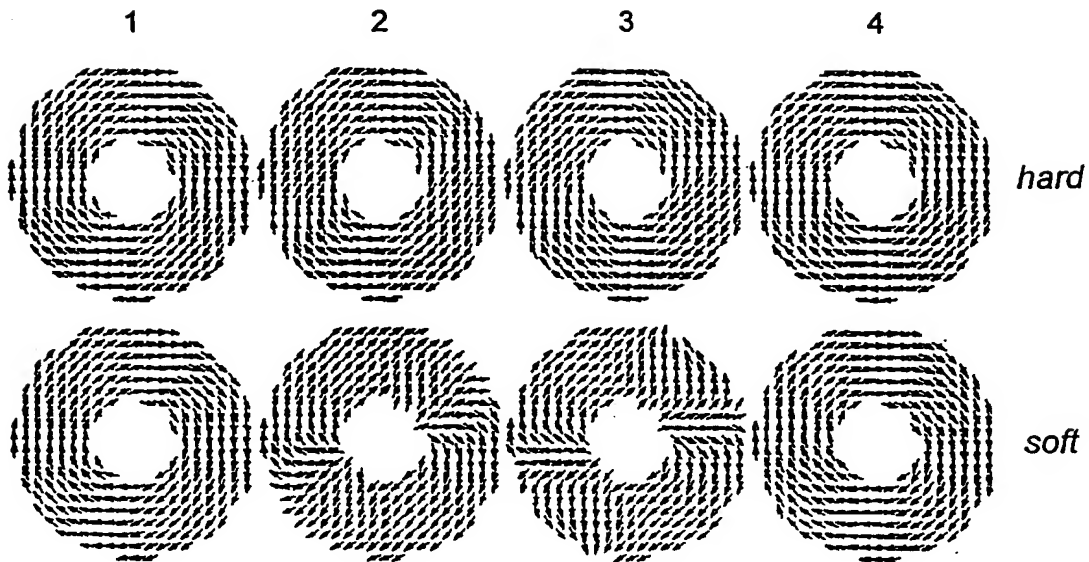
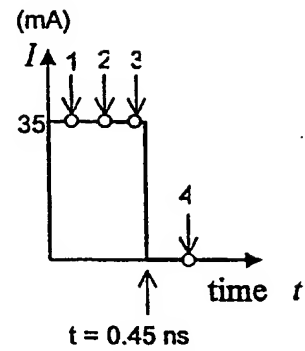


FIG. 18

10  
↙

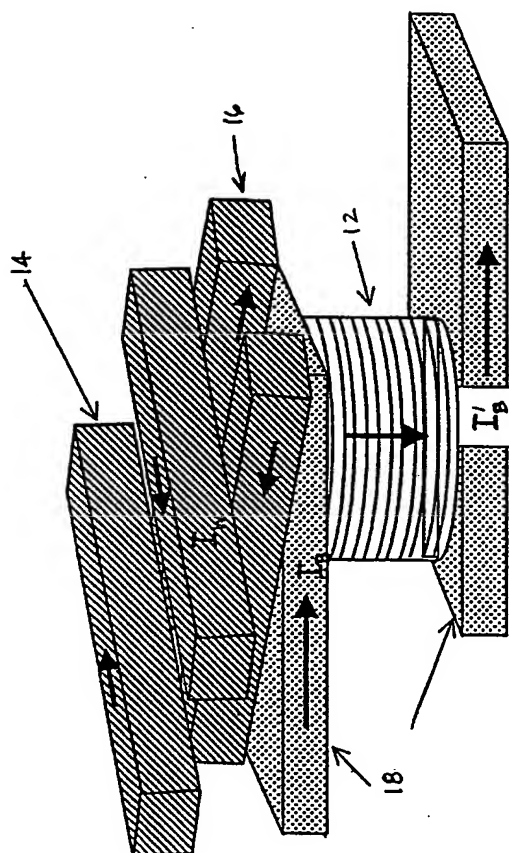


FIG. 19

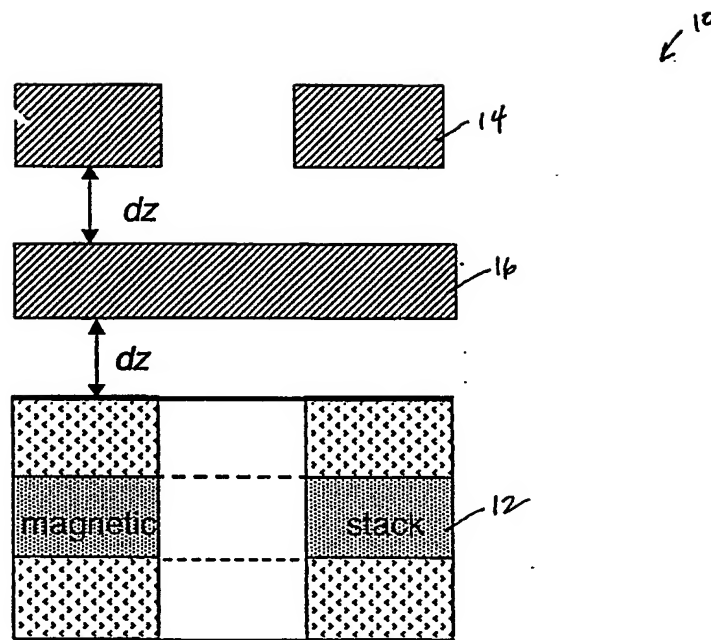


FIG. 20

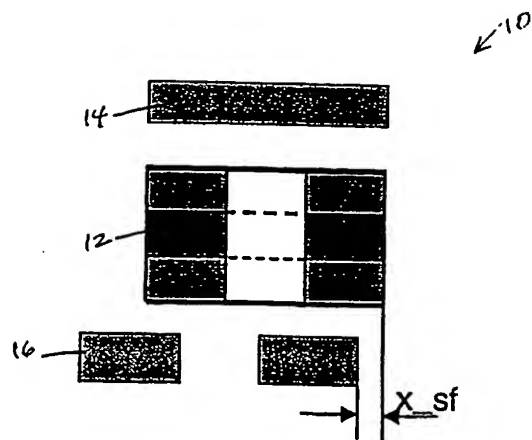


FIG. 21

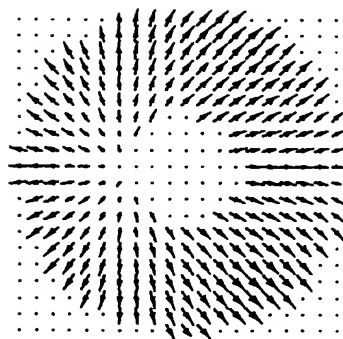


FIG. 22

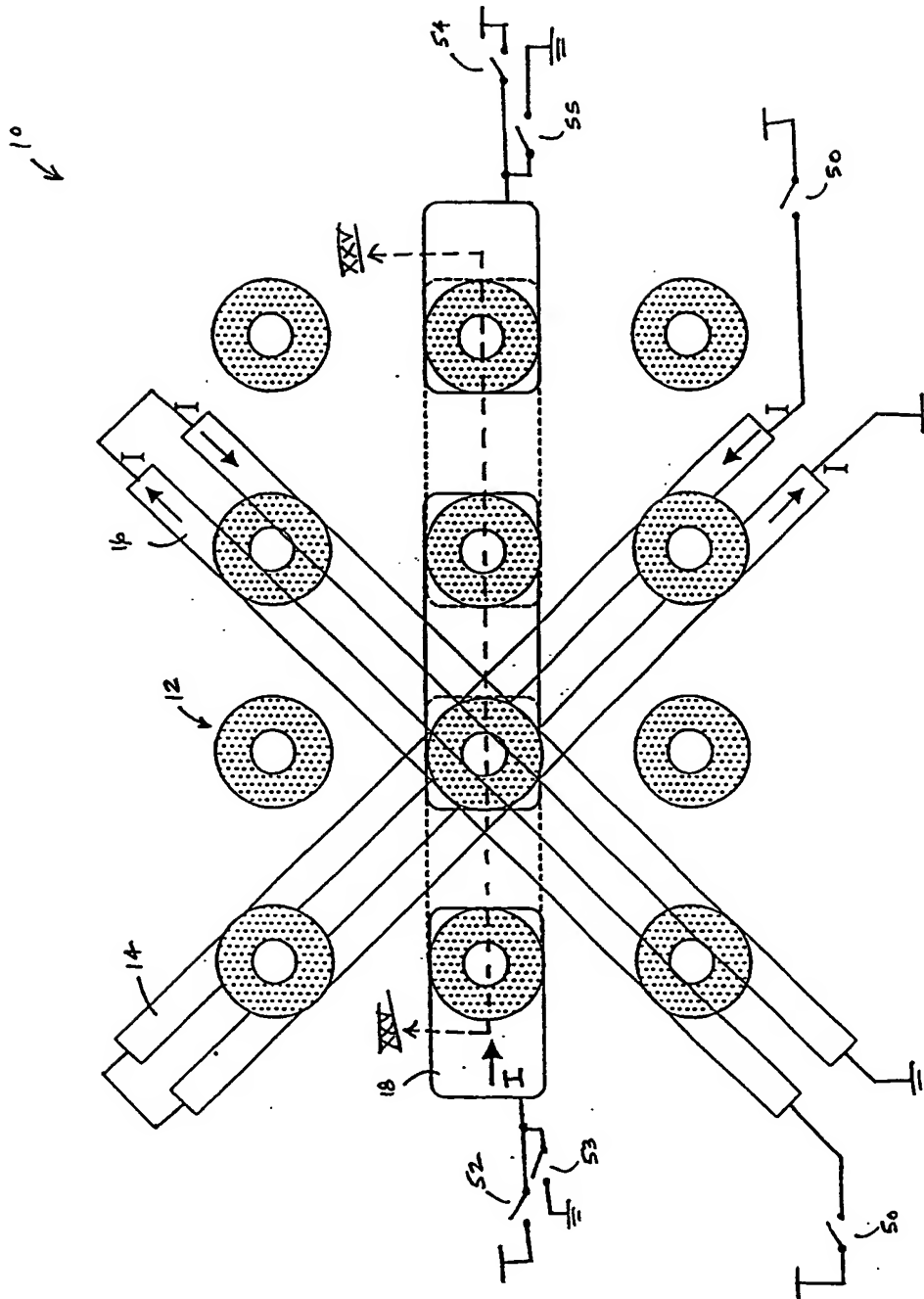


FIG. 23



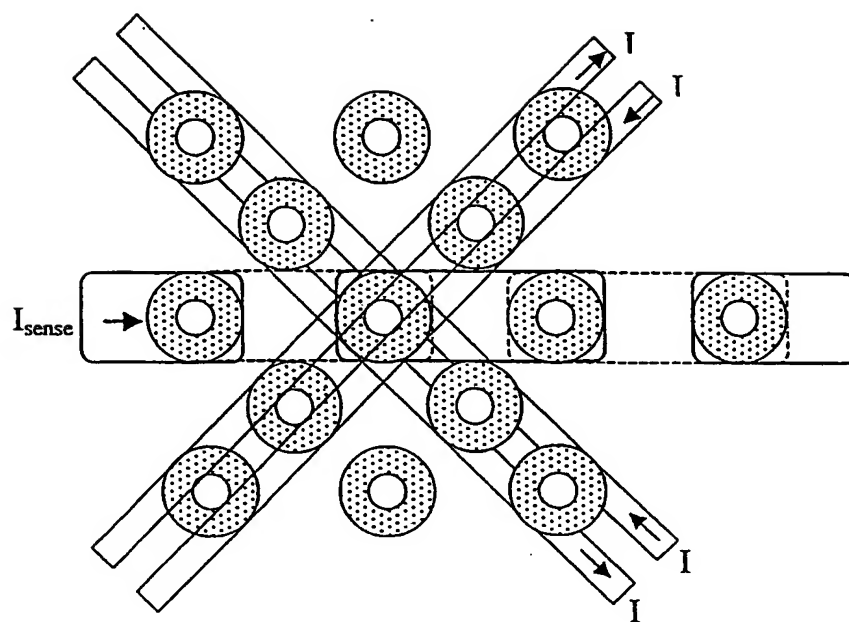


FIG. 24

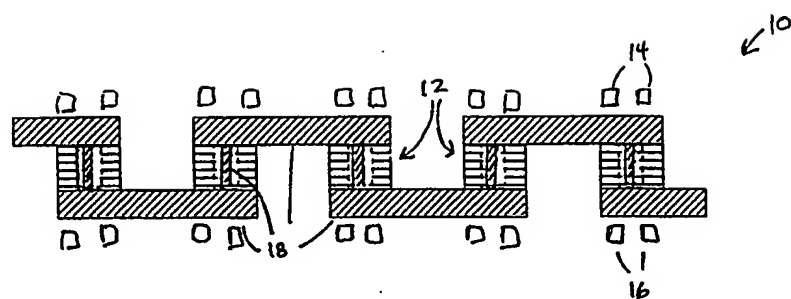


FIG. 25

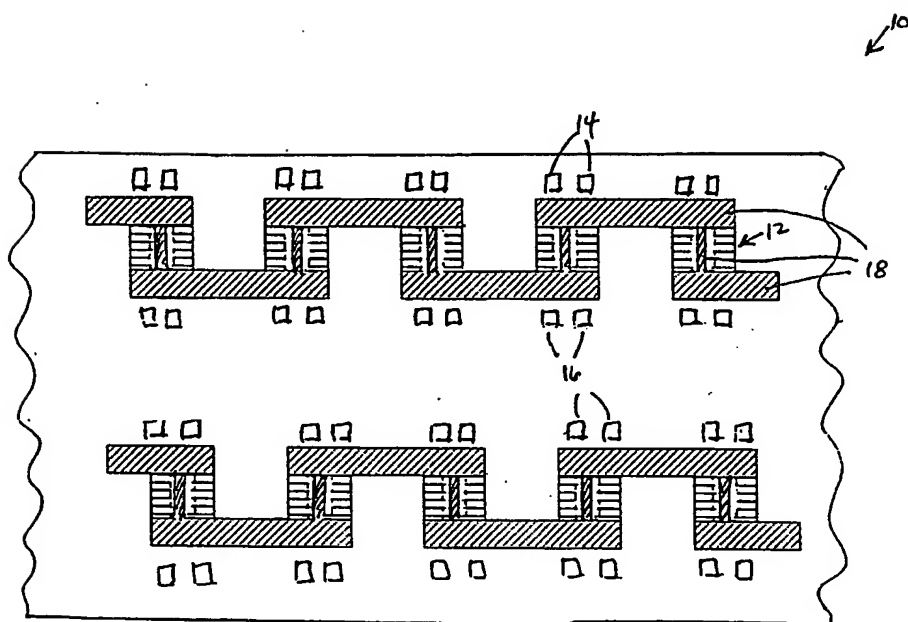
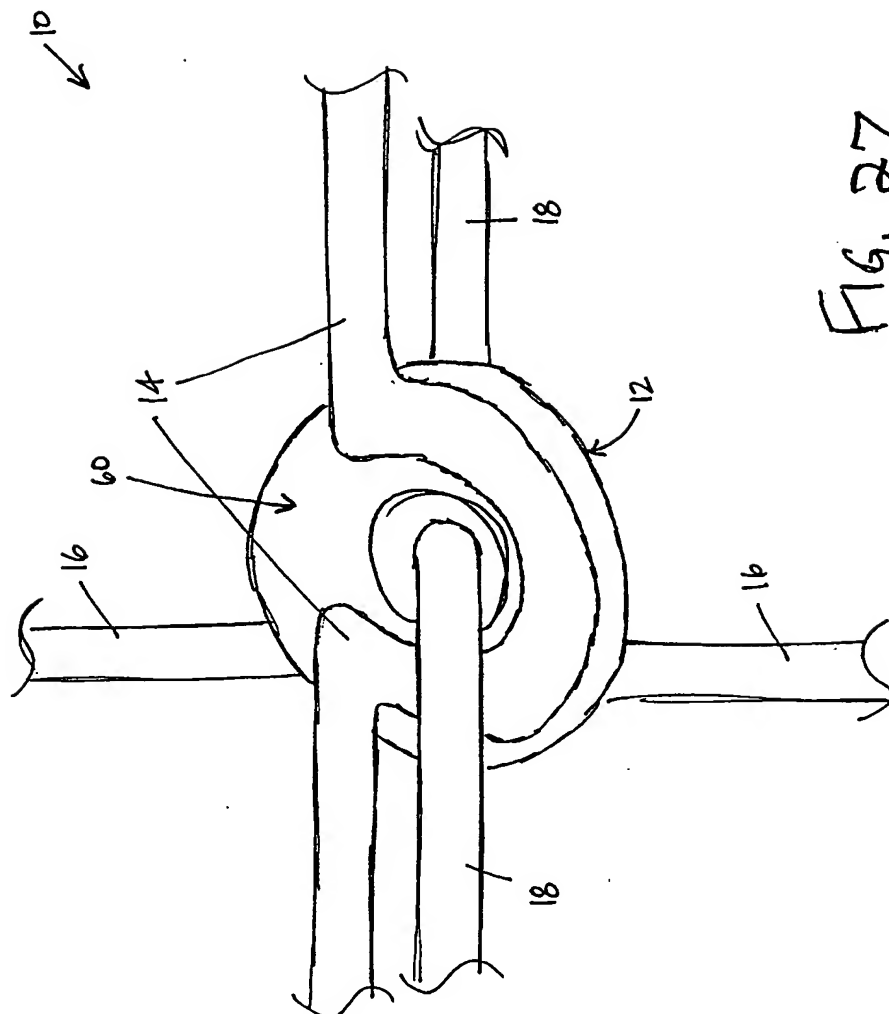


FIG. 26



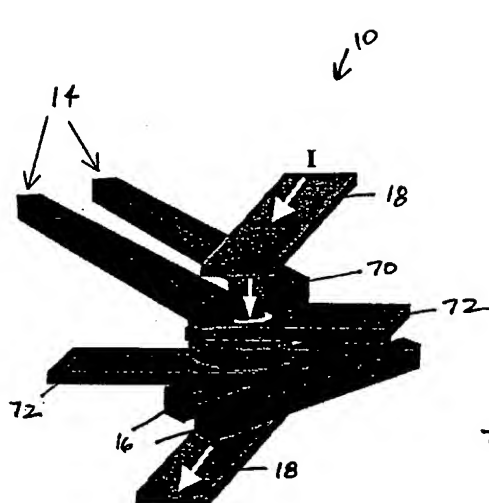


FIG. 28

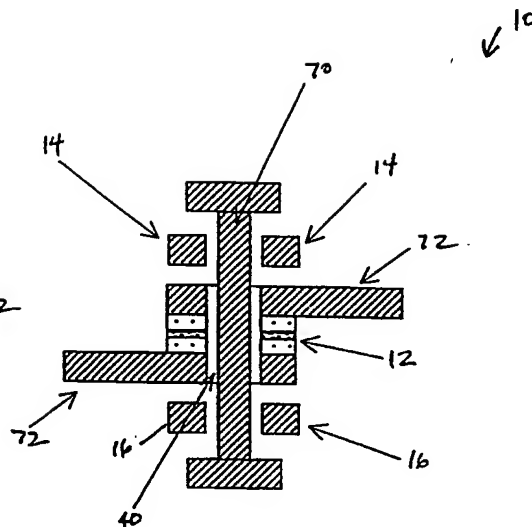


FIG. 29

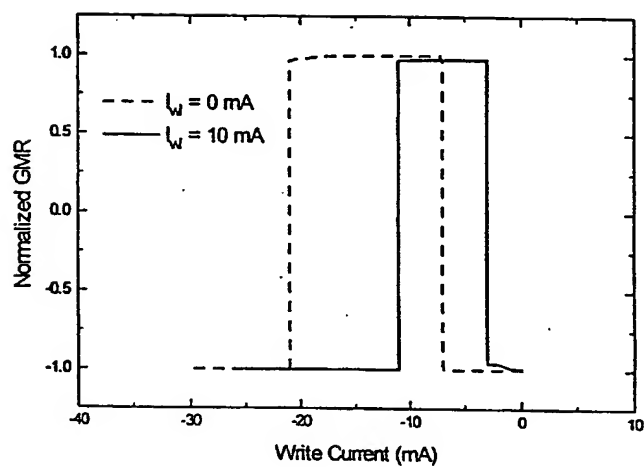
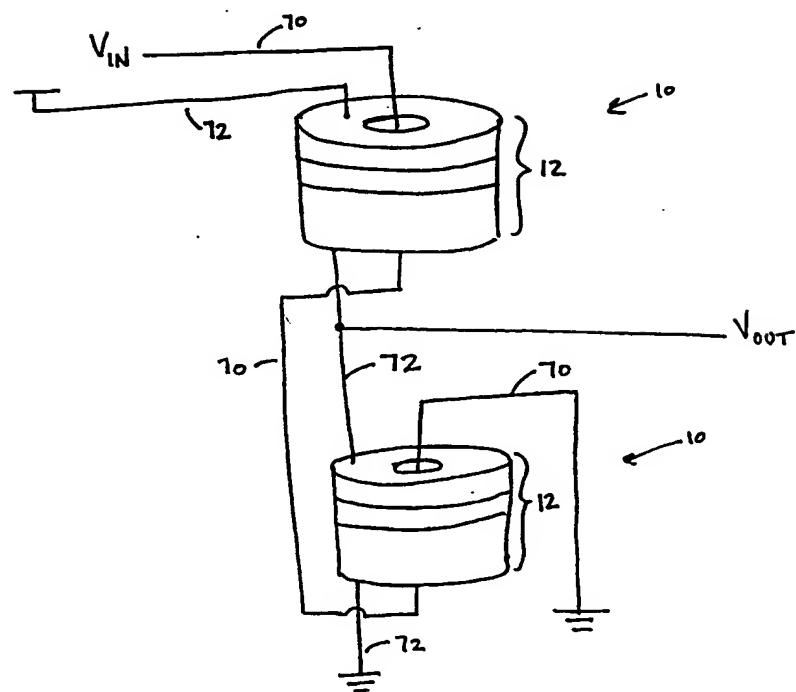
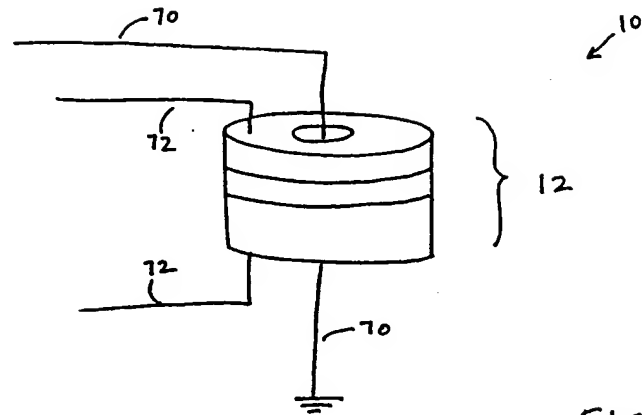


FIG. 30



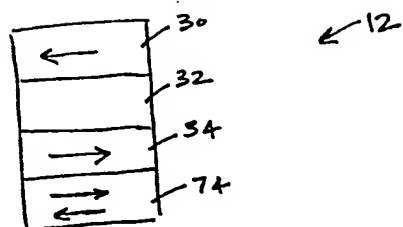


FIG. 33

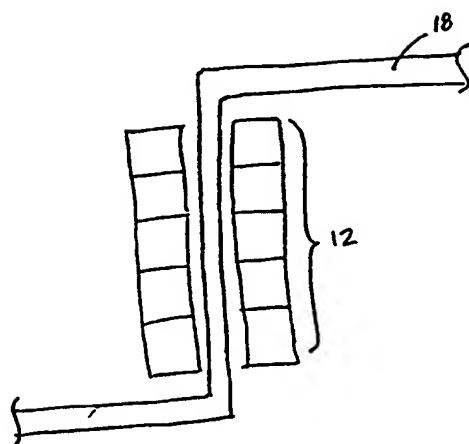


FIG. 34

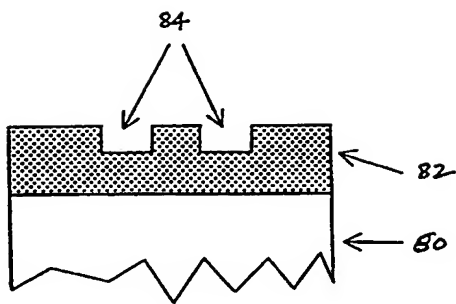


FIG. 35

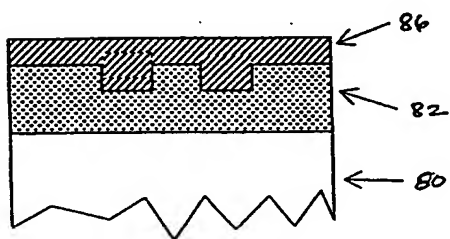


FIG. 36

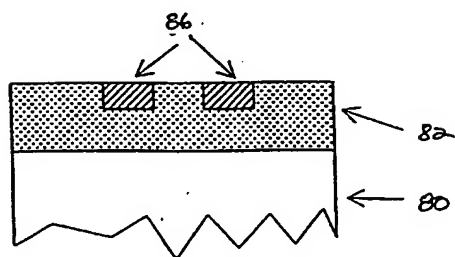


FIG. 37

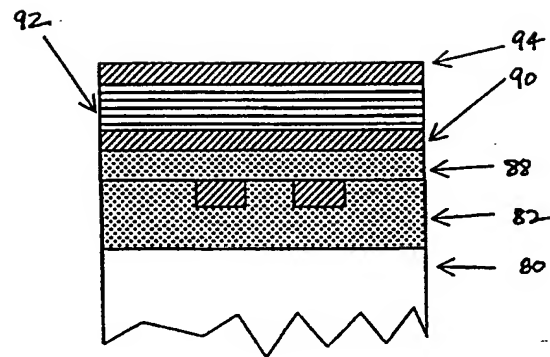


FIG. 38

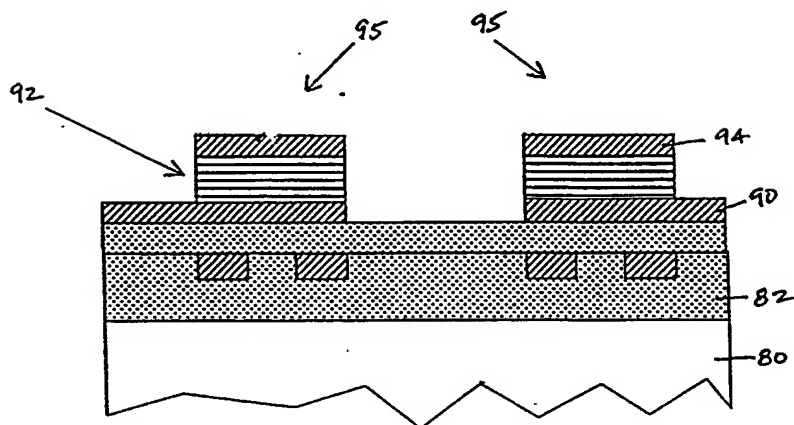


FIG. 39



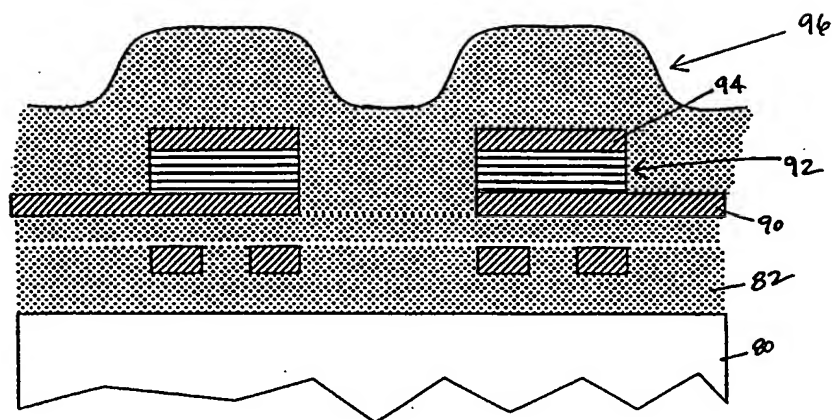


FIG. 40

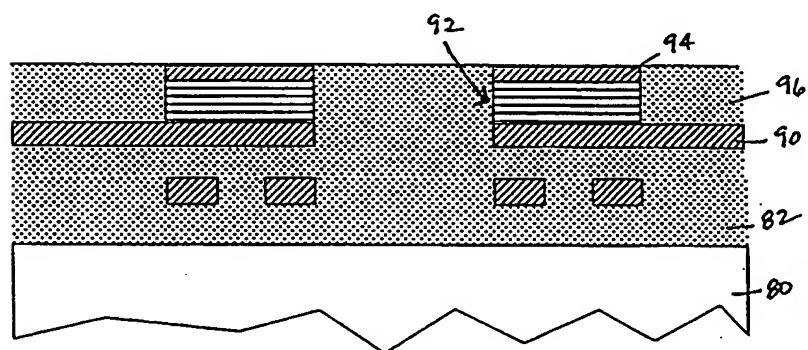


FIG. 41

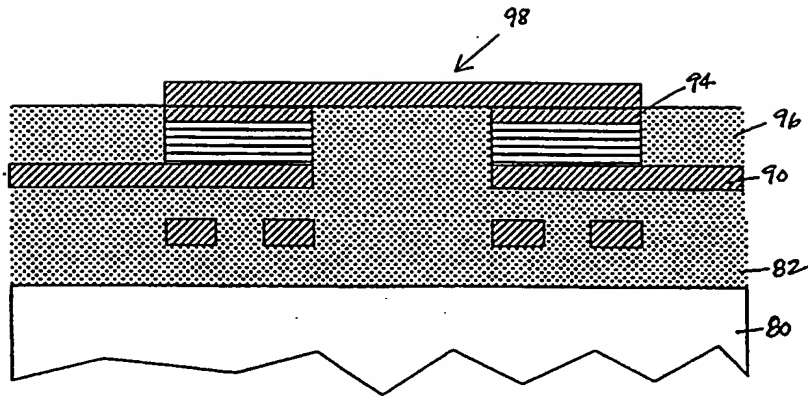


FIG. 42

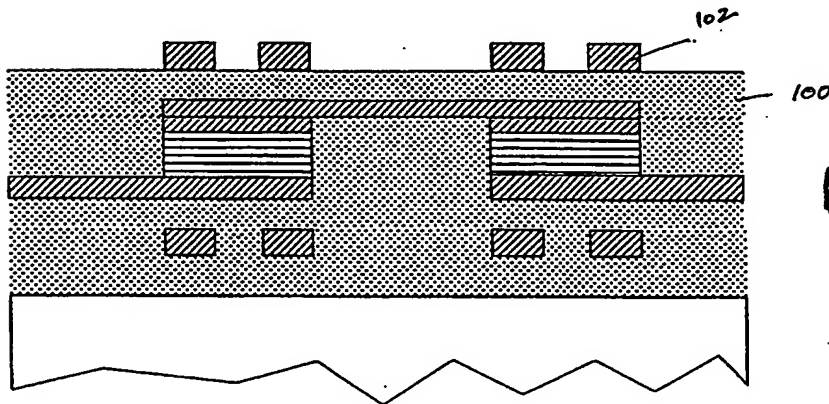


FIG. 43

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization  
International Bureau



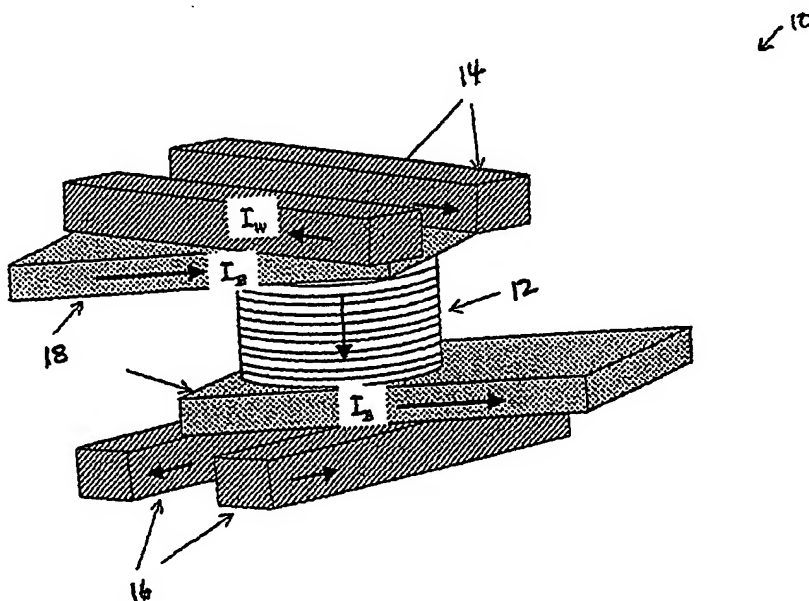
(43) International Publication Date  
5 October 2000 (05.10.2000)

PCT

(10) International Publication Number  
WO 00/58970 A3

- (51) International Patent Classification<sup>7</sup>: G11C 11/16 (74) Agents: WOLF, Darren, E. et al.; Kirkpatrick & Lockhart LLP, Henry W. Oliver Building, 535 Smithfield Street, Pittsburgh, PA 15222-2312 (US).
- (21) International Application Number: PCT/US00/08473
- (22) International Filing Date: 30 March 2000 (30.03.2000) (81) Designated States (*national*): JP, KP, KR.
- (25) Filing Language: English (84) Designated States (*regional*): European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).
- (26) Publication Language: English
- (30) Priority Data: 09/281,171 30 March 1999 (30.03.1999) US Published:  
— With international search report.
- (71) Applicant: CARNEGIE MELLON UNIVERSITY [US/US]; 5000 Forbes Avenue, Pittsburgh, PA 15213 (US) (88) Date of publication of the international search report:  
15 February 2001
- (72) Inventors: ZHU, Jian-Gang; 317 Marberry Drive, Pittsburgh, PA 15215 (US). ZHENG, Youfeng; 5979 Alder Street, Apartment #3, Pittsburgh, PA 15232 (US). PRINZ, Gary, A.; 1789 Duffield Lane, Alexandria, VA 22307 (US).
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: MAGNETIC DEVICE AND METHOD OF FORMING SAME



(57) Abstract: A device including a magnetic material having a magnetization configuration that is circular in a plane, and a word line for producing a magnetic field in the plane, the magnetic field being radial with respect to a point in the plane and within the circular magnetization configuration.

WO 00/58970 A3

# INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 00/08473

A. CLASSIFICATION OF SUBJECT MATTER  
IPC 7 G11C11/16

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 G11C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
P, X	EP 0 910 092 A (CANON KK) 21 April 1999 (1999-04-21)  page 4, line 48 -page 7, line 17 page 10, line 1 -page 13, line 32 ---	18-27, 29-32, 39, 41-43, 46,50,51
X A	EP 0 681 338 A (MATSUSHITA ELECTRIC IND CO LTD) 8 November 1995 (1995-11-08) page 10, line 38 -page 11, line 54 page 14, line 45 -page 15, line 8 ---	18,19  33,34
P, X	US 5 923 583 A (WOMACK RICHARD) 13 July 1999 (1999-07-13) the whole document -----	18,19,21

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

### \* Special categories of cited documents:

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"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

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"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

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Date of the actual completion of the international search

27 October 2000

Date of mailing of the international search report

08. 11. 2000

Name and mailing address of the ISA

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NL - 2280 HV Rijswijk  
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Fax: (+31-70) 340-3016

Authorized officer

Degraeve, L

# INTERNATIONAL SEARCH REPORT

International application No.  
PCT/US 00/08473

## Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:  
because they relate to subject matter not required to be searched by this Authority, namely:
  
2. ☐ Claims Nos.:  
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
  
3. ☐ Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

## Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

see additional sheet

1. ☒ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
  
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
  
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
  
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☒ No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. Claims: 1-17,53-56

Magnetic device comprising at least one ferromagnetic layer having an in plane circular magnetization state which can switch easily into an opposite magnetization state via a transitional in plane radial inwards or outwards magnetization state by using one or more control conductors near the device.

2. Claims: 18-52

Magnetic device composed of a pair of parallelly or antiparallelly magnetized ferro magnetic layers (FM) and its associated read/write control conductors

# INTERNATIONAL SEARCH REPORT

information on patent family members

Inte. onal Application No

PCT/US 00/08473

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 0910092 A	21-04-1999	JP 11353867 A	24-12-1999
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